



Grille Installation Instruction

Rev. 180801

Part#	GR06IEC41A/H	Application	For 2006-2010 Ford Explorer
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	4	Studs	4	10-24 X 1.5"
	2	Kept Nuts	4	10-24	5	"S" hooks tabs	4	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Screw bolts inside the hole behind of billet grille.	
4	Insert billet grille from front on the opening of factory shell.	
5	Push stud past through honeycomb of factory grille.	
6	Place the tabs provided behind over the factory shell bar, let the stud through after washers and nuts.	
7	Repeat step 6 above for each stud until the billet grille lie over the factory shell.	
8	Adjust stud position to make sure the grille is in the center of opening. Tighten but be careful of over-tighten.	
9	Reinstall the black plastic cover which was removed in step 2.	
10	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!