



# PATENT PRODUCT

## Grille Installation Instruction

Rev. 200801

<b>Part#</b>	<b>GR06HGH83J</b>	<i>Application</i>	<b>1999-2004 Ford Mustang Only Fit V6 Model</b>
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<b>Parts List</b>	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	3	Stainless steel	4	Counter Sunk Screws	4	8#x3/4"
	2	Clip Nuts	2	8#	5	Speed Clips	4	8#
	3	Screws	2	8# × 1 "				

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Start with the hood grille piece. Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Center the billet into the opening, and mark both mounting holes in the opening. Drill holes at each mark.	
4	Insert a screw at each tab and fasten with a clip nut from the rear. Now tighten the screws.	
5	Make sure the insert is centered over the bumper opening. It may be necessary to slightly bend the brackets on the insert to get a perfect fit.	
6	Move to middle grille piece installation. Remove the upper grille clips (Fig 1).	
7	Pull forward on the upper grille in order to get access to the bolts on the bottom side (Fig 2).	
8	Remove the bolts on the bottom of the upper grille shown here (Fig 3).	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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Fig 1



Fig 2



Fig 3

9	Using a small racket works fine it's a bit of a tight spot (Fig 4).
10	Remove upper grille from vehicle (Fig 5).
11	Remove the "U" clips on the bottom of the factory grille we will be needing these for the new grille (Fig 6).



Fig 4





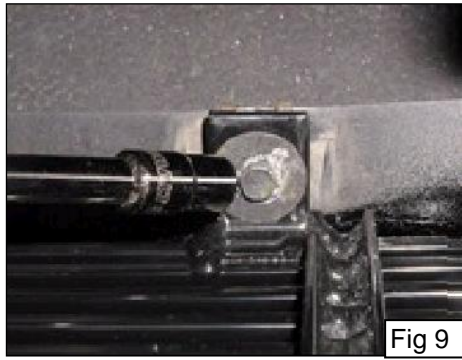


Fig 5



Fig 6

12	Slip the "U" nuts onto the screw holes of the bumper cover as shown (Fig 7).
13	Place the other "U" clips onto the core support panel as shown. (Fig 8).

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14	Place new grillinsert in place and fasten the lower bolts (Fig 9).		
<div style="display: flex; justify-content: space-around;">    </div>			
15	Fasten the upper grille screws (Fig 10).		
16	Continue to lower piece installation. Center the billet grille into the opening of the factory grille shell. You need mark and drill four holes. Secure the screw to the threaded holes on the front of the grille. Be sure the screws are through the OEM grille shell.		
17	Secure billet grille using the speed clip from the back side of the OEM grille shell. Make sure the billet grille is centered and tighten the fasteners. Reinstall the black plastic cover which was removed in step 2.		
18	Installation completed!!!		

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