



PATENT PRODUCT

Grille Installation Instruction

Rev. 200801

Part#	GR06HGG51S	Application	For 2006-2009 Ford Fusion		
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grilles	2	Stainless steel	5	Fully Threaded Studs	4	1 1/4"
	2	S Brackets	4		6	Powder Coated Brackets	2	
	3	Phillips Screws	2	8#	7	Powder Coated Flat Brackets	2	
	4	Allan Head Bolts	4	1"	8	K-lock Nuts	8	

Install Notes: Overlay Replacement Drill Cut

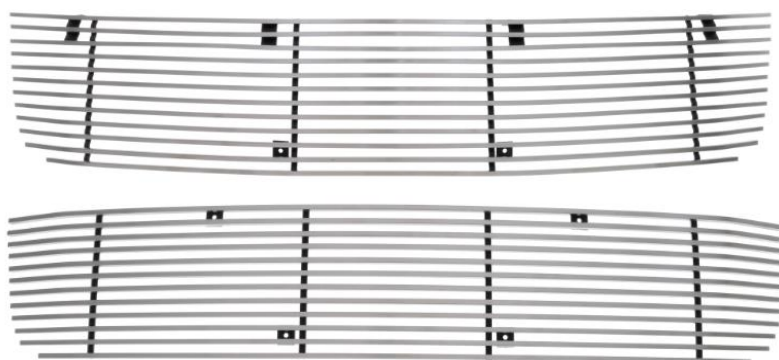
Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	First you will need to remove the front fascia of the vehicle. The upper factory grille shell and the black plastic that is in the bumper is all one piece. You will need to remove the hardware that secures the fascia to the wheel area. Save all hardware you will need this hardware to re-install the fascia, and billet grille.	
3	Remove the bolts that hold the fascia to the core support. You are now ready to remove the factory grille shell, and bumper plastic from the fascia. Using a flat screwdriver pry the clips that hold the black plastic to the fascia. Save all hardware you will need this hardware to reinstall the fascia, and billet grille. See Figure 1&2.	






Figure 1



Figure 2

4	Once the black plastic insert is removed from the fascia, re-install the fascia back onto the vehicle, using the factory hardware taken from steps 2&3. You will need to use the flat bracket that is included in the hardware kit to secure the corner of the fascia to the core support for strength.
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The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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5	<p>Attach the fully threaded studs to the bottom of the backside of the new grille. Loosely attach the powder coated S brackets to the fully threaded studs, using the K-lock nuts. See Figure 3.</p>		 <p style="text-align: right; font-weight: bold;">Figure 3</p>
6	<p>Center the grille in the pocket, and then tighten down the K-lock nuts to draw the bumper grille into the pocket. Next secure the upper portion of the bumper grille using the #8 screws. The screw will go through the face of the grille into the tab. Secure to the plastic lip in the bumper area. It is recommended that you use a drill gun to secure the upper screws.</p>		
7	<p>Attach the fully threaded studs to the bottom of the backside of the upper grille. Loosely attach the powder coated S brackets to the fully threaded studs, using the K-lock nuts. See Figure 4.</p>		 <p style="text-align: right; font-weight: bold;">Figure 4</p>
8	<p>Center the grille in the opening, and then tighten down the K-lock nuts to draw the grille into the pocket. Next secure the upper portion of the grille to the core support. Attach the slightly bent brackets to the upper portion of the billet grille using the Allan head bolts, and K-lock nuts. Leave slightly loose.</p>		
9	<p>Secure the extensions bracket to the core support using the factory bolts taken from step 2. Tighten up the K-lock to secure the bracket to the grille. See Figure 5.</p>		 <p style="text-align: right; font-weight: bold;">Figure 5</p>
10	<p>Attach the powder coated flat brackets to the factory mounting holes in the top of the front fascia using the Allen bolts and k-lock nuts. Figure 2 next attach the brackets to the factory holes in the core support using the factory hardware.</p>		
11	<p>Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten. Installation Completed.</p>		

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