



PATENT PRODUCT

Grille Installation Instruction

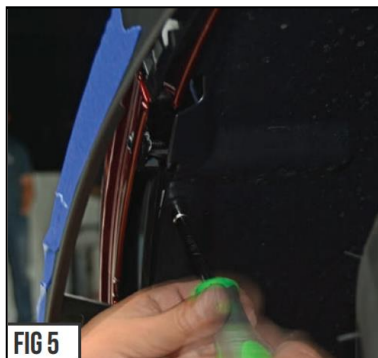
Rev. 190801

Part#	GR06HFJ38 C/J/S	<i>Application</i>	For 2016-2019 Ford Explorer Main Upper			
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	4	U-Clip Nut	5	8#
	2	Screws	8	8# × 1"	5	Top Plate	1	
	3	Flat Nut	3	8#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	N/A
2	Turn off engine and chalk tires with stop block. Open Hood. PRO TIP: Before you begin, use "3M Painters Tape" to apply a protective guard around the work areas. Attend to the fender and bumper valance. This will help protect the paint and finish of your vehicle.	
3	The grill and front bumper fascia will come off together as 1 piece. Begin by removing the top plastic shroud. There are (7) 10mm bolts up top along with 2 push pin type retainers under the hood. (Fig 1&2)	
4	There are approximately (10) 8mm bolts underneath the front nose of the vehicle.	
5	There are (6) fasteners to remove at each front tire. Pull the plastic trim away from around the wheel well. Remove the screws that secures the wheel well liner.(Fig 3-7)	



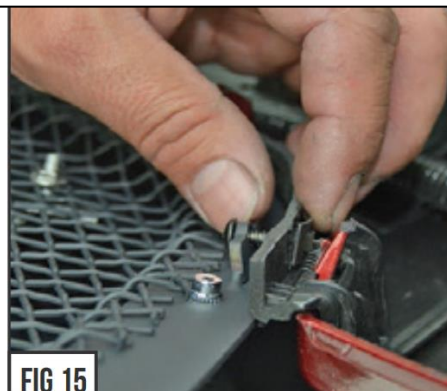
The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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| 6 | Remove the bolts found the behind the wheel well liner which pinches the front bumper fascia to the fender. Repeat on opposite side of vehicle.(Fig 6-8) |
| 7 | Unplug the fog light wiring loom. Repeat on opposite side of vehicle.
Finally, from underneath the nose of the front of the vehicle check for any sensors, plugs, or wires that may be still connected depending on your vehicle model. The headlight plastic body panel should now loose. You may need to coax the bumper fascia out and off the catch tabs to remove completely.(Fig 9-10) |
| 8 | Set factory grille aside and place it face down on a flat cushioned surface. Prepare to install your new grille. |



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| 9 | Note, that you will need to trim a small plastic tab located on the core support in front of the radiator near the hood latch mechanism.(Fig 11) |
| 10 | With the new grille unit placed face down on a flat cushioned surface, it is now time to begin assembly with the grille and mate it to the bumper fascia. Align the grille Replacement so that the pre-determined tabs locate to their corresponding mounts against the bumper fascia.(Fig 12-16) |
| 11 | Slip the provided screws into place and tighten them down with the flat nut.(Fig 14-16) |




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12	Put into place the provided grille's top plate and mate it to the new grille replacement. It should only mount one way. Grille Assembly Complete.(Fig 17)		
13	It is now time to re-install the Bumper Fascia Assembly. Match it up to factory mounting points and reinstall in the reverse order from how it was removed.(Fig 18&19)		
14	Align the factory mounting holes and secure into position using any OEM hardware that was removed. Carefully put back into place the headlight plastic body panel around the head lamp area making sure to align with tab fasteners and then firmly press into place. Fully assemble the front fender to front bumper fascia and then reinstall the wheel well liner. Plug any sensor connections and wiring looms that were disconnected. Place plastic radiator shroud cover over core support.(Fig 20-29)		

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Fig 18



Fig 19



Fig 20



Fig 21



Fig 22



Fig 23



Fig 24



Fig 25



Fig 26



Fig 27



Fig 28



Fig 29

15	Installation completed!!!
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