

Part#	GR06HFH84A/H	Application	FOR 2009-2012 Ford F-150 Platinum Only
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Aluminum	4	Nut Plates	2	10#
	2	Screws	14	8#X 3/4"	5	Screws	2	10# X1"
	3	Nut Plates	14	8#				

Install Notes: Overlay Replacement

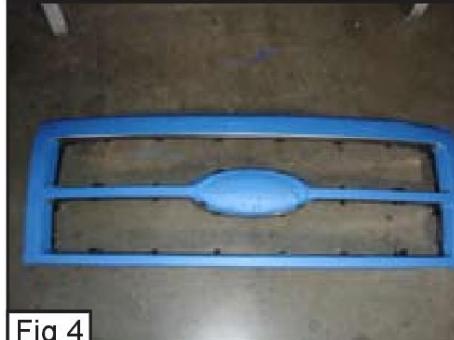
Drill

Cut

Step	Description	Illustration
1	Identify the grille & hardware with parts list.	
2	The first step of the installation is to remove the factory grille shell from the vehicle. There are a dozen 10mm nuts holding the grille shell to the bottom of the hood and a black bracket at the lower part of the grille shell that need to be removed. Use a thin plastic pry bar or putty knife to pry the factory grille from the hood (Fig 1), there are several latches with clips along the top of the grille that will pop loose (Fig 2). Start prying at the corner and move along the grille as the latches pop loose. Use masking tape under the pry bar, putty knife to prevent scratches to the paint of the vehicle.	
3	Once you have the grille shell removed use masking tape to cover the front of it to prevent any scratches during installation. The center of the two grille shell opening need to be removed. Cut across the to vertical bars and along the sides of the grille shell openings with jigsaw(Fig.3).Leave a little (1/2") of the material. Once the grille is cut it should look like (Fig.4)	

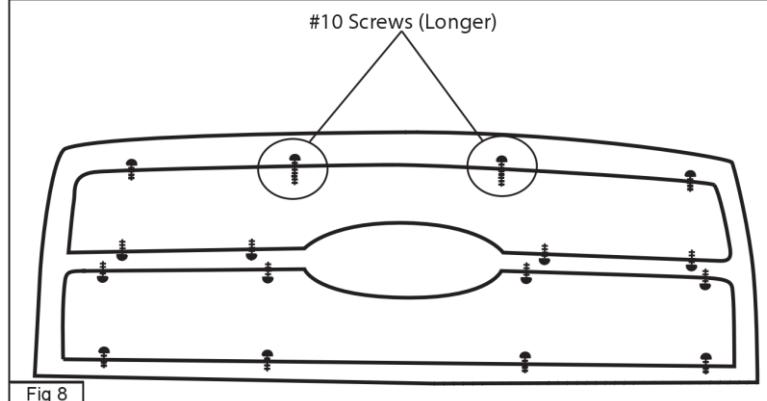

Fig 1

Fig 2

Fig 3

Fig 4

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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4	Next use the die grinder to smooth out where the cuts were made. Go around the entire inside of the grille shell and grind it smooth (Fig 5).		
5	Once the inside of the grille shell is smooth ,lay the billet grille into the opening(Fig 6).		
6	While holding the billet grille in the grille shell, turn the grille over so you can work on the backside. Make sure the billet is flush with the front side of the grille shell and use a couple pairs of vise grips to hold the tabs on the billet grille to the grille shell, this will keep the billet flush while you install it.		
			
Fig 5	Fig 6	Fig 7	
7	Drill a 1/8" hole through the brackets on the billet and the grille shell. Install the screws through the brackets and the grille shell making sure they install inward toward the center of the grille in the top opening (this is so the hood will close without the screws interfering) and put a flat nut on the back then tighten(Fig 7).On the bottom opening make sure the screws insert from the center of the grille outward through the grille shell(Fig 8) and install a flat nut.	 #10 Screws (Longer)	
Fig 8			
8	Make sure all the screws are tight, reinstall the grille shell on the vehicle along with the hardware.		
9	Installation completed!!!		

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