



PATENT PRODUCT

Grille Installation Instruction

Rev. 20200901

Part#	F85151C&J&S	Application	For 2007-2010 Ford EDGE
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	#1	Billet Grille	1	Stainless Steel	#4	Bolts	2	10-24×1"
	#2	Screws	4	8#×3/4"	#5	Lock Nuts	2	10-24
	#3	Speed Clips	4	8#	#6	Powder Coated "L" Brackets	2	/

Install Notes: Overlay



Replacement

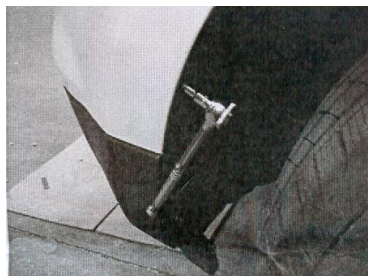
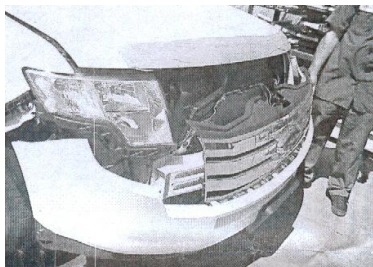
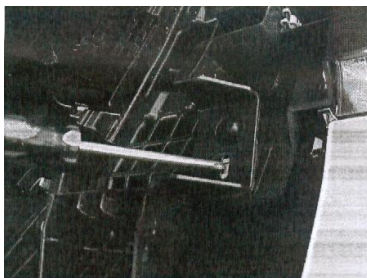


Drill



Cut



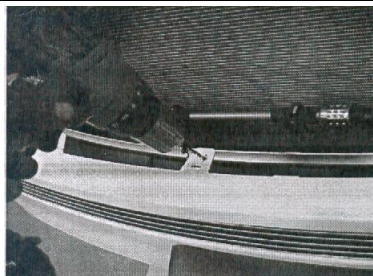
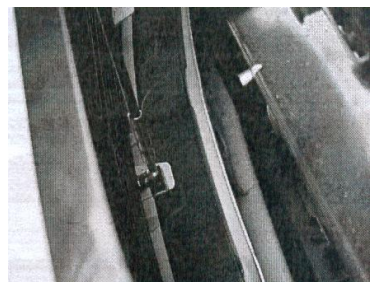
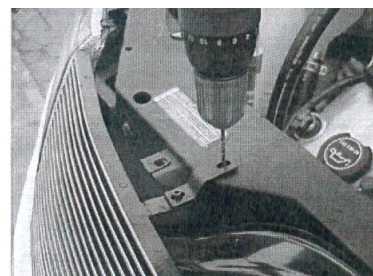
Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove all of the plastic push clips and bolts that attach the upper portion of the front fascia to the core support.	
3	Remove all of the small bolts from the inner fender well.	
4	Once all of the bolts and clips have been removed, rock the entire front fascia forward.	
5	The black plastic section that is attached to the backside of the front fascia will need to be removed by pushing the metal clips from the openings.	

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6	The chrome grille face will need to be separated from the black plastic section that was removed in step 5.		
7	Once the chrome grille face has been removed reattach the black plastic section to the front fascia using the factory hardware.		
8	Gently rotate the front fascia back into the original position. You will not fully attach the front fascia at this time.		
9	Center the upper billet grille into the factory opening and mark and drill the lower mounting holes.		
10	Re-center the billet grille into the factory opening and secure the lower portion using the speed clips and screws.		
11	Attach the powder coated brackets to the upper mounts using the Allen head bolts and k-lock nuts.		
12	Align the powder coated L brackets with the core support and mark and drill the mounting holes.		
13	Secure the upper mounts to the core support using the speed clips and screws.		
14	Make sure the insert is centered and tighten the hardware.		
15	Reinstall the front fascia to the vehicle with the fasteners removed in Step 2 & 3.		
16	Installation completed.		

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