

Part#	GR06HFD42F/W	Application	For 2018-2019 Ford F-150 XL & XLT & Lariat Bar Style Main Upper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billets	6	Aluminum	5	# of billets	6	
	2	Hex Flange Nuts	6	6#	6	# of rivets	24	
	3	U-tabs	6		7	# of tabs	8	
	4	Studs	6	6-32 X 1.5"	8	Allen Key	1	
					9	Wrench	1	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list. Assemble billet grille as shown.	<p>M4-15 Bolts M4 Nylon lock nuts</p> <p>Front view</p> <p>Rear view</p>
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Cut and remove OEM grille, leaving a 10mm reveal behind chrome ring and sand smooth.	
4	Secure the stud to the threaded holes on the rear of grille. Center the grille into the opening of the factory grille shell. Be sure the studs are through the OEM grille shell.	
5	Secure the grille using the tabs and hex flange nuts from the back side of the OEM grille shell.	<p>U-tabs and Hex Flange Nuts</p>
6	Make sure the grille is centered and tighten the fasteners.	
7	Reinstall the black plastic cover which was removed in step 2.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!