

Grille Installation Instruction

Rev. 190801

Part#	GR06HFD42F/W		Application		For 2018-2019 Ford F-150 XL & XLT & Lariat Bar Style Main Upper				
	Item	Part Name	QTY	Description		Item	Part Name	QTY	Description
	1	Billets	6	Aluminum		5	# of billets	6	
Parts List	2	Hex Flange Nuts	6	6#		6	# of rivets	24	
i dita List	3	U-tabs	6			7	# of tabs	8	
	4	Studs	6	6-32 X	1.5"	8	Allen Key	1	
						9	Wrench	1	
Install Notes: Overlay $oxed{ imes}$ Replacement $oxed{ imes}$ Drill $oxed{ imes}$ Cut $oxed{ imes}$									
Step	Description				illustration				

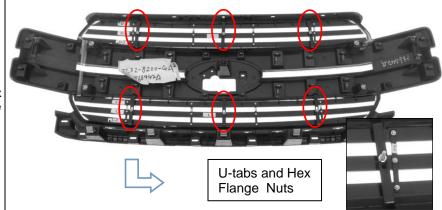
		M4 Nylon lock nuts	
1	Identify the grille & hardware with parts list. Assemble billet grille as	P.	Front view
•	shown.	U-3	
		L-2	E03
		IEI •	Rear view

M4-15 Bolts

- Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.
- Cut and remove OEM grille, leaving a 10mm reveal behind chrome ring and sand smooth.



- Secure the stud to the threaded holes on the rear of grille. Center the grille into the opening of the factory grille shell. Be sure the studs are through the OEM grille shell.
- Secure the grille using the tabs and hex flange nuts from the back side of the OEM grille shell.



- 6 Make sure the grille is centered and tighten the fasteners.
- Reinstall the black plastic cover which was removed in step 2.
- 8 Installation completed!!!

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!