

Grille Installation Instruction

Rev. 180301

Part#	GR06HFD14A/H		For 2009-2014 Ford F-150 Not For Harley Davidson And Raptor
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		Item	Pa	rt Na	me	QTY	Descrip	tion	Item	Part N	ame	QTY	Description
Dowto I	:-4	1	Billet Grille		1	-		4	M-Screw		2	6#×1 1/2"	
Parts L	.IST	2	Screw		6	10#		5	Lock nut		2	6#	
		3	Flat Nu	t		6	10#		6	Flange Brackets		2	1
Install Notes: Overlay X Replacement √					D	orill \[C	ut √					
Step	Description						illustration						
1	Identify the grille & hardware with parts list.												
2	Remove 6 Bolts along the top of the Grille Shell.(Fig.1) Remove 2 Clips along the Vehicle Support Bar.(Fig.2) Place the Plastic Pry-bar in between the Grille Shell and Hood ,Firmly start nudging away the Grill Shell from the Hood.(the Grille Shell is latched on with Clips).(Fig.3)												
	Fig	1	7		\ \ \ \ \ \ \	1 mm 1 1	Fig 2	V			Fig. 3		
3	With a Die Grinder, Remove the Vertical and Horizontal Plastic Bars that are around the Grille. (Fig. 4 & 5)						Fig 4						
4	Center billet grille in backside of grille shell.Place the Grille into the Grille Opening. (Fig. 6) Fig 6												

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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5	place with the t	the 3/16 Drill,Drill througe the #10 Screws throug a Flat nut. (Fig. 7) Place th wo inner Brackets that ar ge Brackets and Thread w 8)	gh them Threadin ne M-Screws throug re on the Grille, th					
6	Make sure the billet grille is centered and tighten the fasteners.							
7	Insta	llation completed!!!						

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