

## Grille Installation Instruction

Rev: 20200301

Part#	G	GR06HFD1		Appli	cation	For 2009-2014 Ford F-150 Not For Harley Davidson And Raptor					ey Davidson And Raptor		
	Ite	Item Pa		me	QTY	Des	cription	Item	Part Name		QTY	Description	
	1	E	Billets		11	Alum	inum	7	Back Bracing	gs	5		
	2	S	Screws		6	10#		8	Chromed Bo	Chromed Bolts		Fasteners for billet grille assembly	
Parts Li	st 3	F	Flat Nuts		6	10#		9	Nylon Lock N	Nuts	55	Fasteners for billet grille assembly	
	4	S	Studs		2	6#×1 1/2"		10	Allen Key		1	Tool for fastening Chromed Bolts	
	5	L	Lock nuts		2	6#		11	Wrench		1	Tool for fastening Nylon lock Nuts	
	6	F	Flange Brackets		2								
Install Notes: Overlay ×			×	Repla	ceme	ent <sup>^</sup>	/	Drill	$\sqrt{}$		Cut V		
Step	Description				illustration								
1	1 Identify the grille & hardware with parts list.				P2 P3 P4 P5 P6 P7 P8 P9 P10 Rear								
	Remove 6 Bolts along the top of the Grille Shell.(Fig 1) Remove 2 Clips along the Vehicle Support Bar.(Fig 2) Place the Plastic Pry-bar in between the Grille Shell and Hood ,Firmly start nudging away the Grill Shell from the Hood.(the Grille Shell is latched on with Clips).(Fig 3)												
Fig 1 Fig 3													

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



## Grille Installation Instruction

Rev: 20200301

Part#	GR06HFD14F	Application	For 2009-2014 Ford F-150 Not For Harley Davidson And Raptor

Step	Description	illustration					
3	With a Die Grinder, Remove the Vertical and Horizontal Plastic Bars that are around the Grille. (Fig 4 & 5)	Fig 4 Fig 5					
4	Center the grille in backside of grille shell. Place the Grille into the Grille Opening. (Fig 6)	Fig 6					
5	With the 3/16 Drill, Drill through the Brackets and place the #10 Screws through them Threading with a Flat nut (Fig 7). Thread a stud in each nut welded to the grille. Secure grille using the flange bracket and lock nuts from the back side of the OEM grille shell.	Fig 7					
6	Make sure the billet grille is centered and tighten the fasteners.						
7	Installation completed!!!						

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!