

PATENT PRODUCT Grille Installation Instruction

Rev. 180301

AUTO PARTS SPECIALIST INC. SITURE ITISTATION ITISTITUCTION Rev. 180301											Rev. 180301		
Part#		GR06HFD14C/J				ADDIICAIION		For 200 Raptor	r 2009-2014 Ford F-150 Not For Harley Davidson And ptor				
		Item	Pa	rt Nam	ie	QTY	Des	cription	Item	Part Name	QTY	Description	
Parts L	int	1	1 Billet Grille			1	Stainless steel		4	M-Screw	2	6#×1 1/2"	
Paris L	.iSt	2	2 Screw			6	10#		5	Lock nut	2	6#	
		3	Flat Nut			6	10#		6	Flange Brackets	2	1	
Install I	Note	es: Ov	erlay	X	Re	placen	nent [√ <u></u> <u></u> <u></u> <u></u> <u></u> <u> </u> <u> </u> <u> </u>	rill \	Cut √			
Step		Description							illustration				
1	Ider	ntify the	grille &	hardwa	re wit	h parts li	ist.				-4)		
2	Remove 6 Bolts along the top of the Grille Shell.(Fig.1) Remove 2 Clips along the Vehicle Support Bar.(Fig.2) Place the Plastic Pry-bar in between the Grille Shell and Hood ,Firmly start nudging away the Grill Shell from the Hood.(the Grille Shell is latched on with Clips).(Fig.3)												
	Fig 1												
3	With a Die Grinder, Remove the Vertical and Horizontal Plastic Bars that are around the Grille. (Fig. 4 & 5)										Fig 5		
4	Center billet grille in backside of grille shell.Place the Grille into the Grille Opening. (Fig. 6)									Fig 6			

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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5	With the 3/16 Drill,Drill through the Brackets and place the #10 Screws through them Threading with a Flat nut. (Fig. 7) Place the M-Screws through the two inner Brackets that are on the Grille, the Flange Brackets and Thread with Nylon Lock Nuts. (Fig. 8)								
6	Make sure the billet grille is centered and tighten the fasteners.								
7	Insta	llation completed!!!							

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