



PATENT PRODUCT

Grille Installation Instruction

Rev. 190801

Part#	GR06HFC99 C/J/S	Application	For 2017-2019 Ford F-250 Lower Bumper /2017-2019 Ford F-350
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	4	Washer	2	
	2	Screw	4	8#×3/4"	5	Flat Nut	2	8#
	3	Screw	2	8#×1 1/4"				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Remove license plate bracket , cut and sand smooth.	
4	Center the grille into the opening of the factory grille shell. Mark and drill 4 holes.	
5	Secure grille using the (4)8#×3/4" screws from the front of the OEM grille shell.	


The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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6	Make sure the grille is centered and tighten the fasteners.		
7	Reinstall the license plate bracket with (2) 8# Screws ,(2) Washers and (2) Flat Nuts.		
8	Reinstall the black plastic cover which was removed in step 2.		
9	Installation completed!!!		

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