Grille Installation Instruction

Rev. 191101

Part#	GR06HFC63 F/W	Application	For 2017-2019 Ford F-250/F-350/F-450/F-550 Without Front Camera			

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billets	14	Aluminum	4	# of tabs	7	
	2	# of billets	14		5	Allen Key	1	
	3	# of rivets	86		6	Wrench	1	

Install Notes: Overlay [×]　Replacement [√]　Drill [×]　Cut [×]

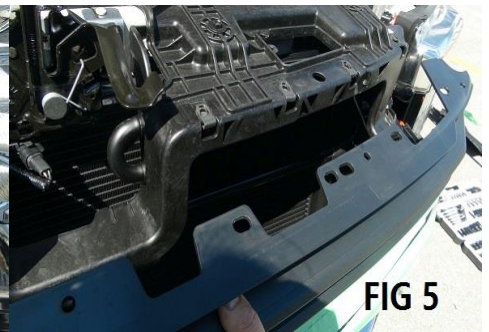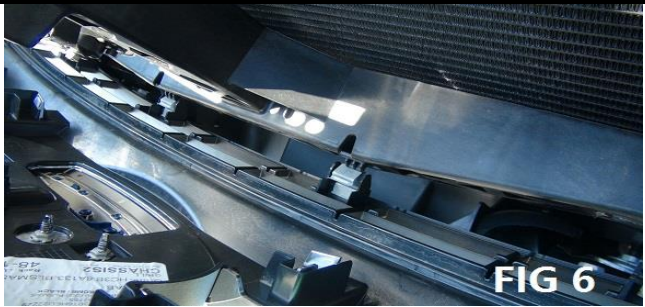| Step	Description	Illustration
1	Identify the grille & hardware with parts list. (For this product, use OEM factory grille hardware). Assemble billet grille as shown.	M4-15 Bolts / M4 Nylon lock nuts — Front view / Rear view
2	Turn off engine and chalk tires with stop block. Optional: (for vehicles with black plastic cover under hood) Open hood.	
3	Identify & locate plastic clips on top of plastic shroud and also (1) additional clip on each side located at the top of the headlight body panel cover. Carefully pry off to remove and then set aside for reinstallation later.	
4	Remove plastic shroud and then set aside for reinstallation later.	
	FIG 1	FIG 2
5	Use masking tape to cover OEM factory grille to avoid scratches when you install the grille; Slightly pull forward from top of the OEM factory grille (Fig 3). There are two clips (Fig 4) at the side of each corner. In order to remove the OEM grille shell, pull with more force at these two areas.	
	FIG 3　FIG 4　 FIG 5	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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6	There are 4 metal clips near the bottom of the OEM factory grille shell; use your screwdriver and push slightly to release it. The OEM factory grille should now be free and ready to be removed. Carefully place the grille on a soft cushioned surface. FIG 6
7	Remove the metal clips from the OEM factory grille shell (Fig 7); those clips will be used on your new billet grille. FIG 7
8	Install those metal clips on the new billet grille. (Fig 8, Fig 9)

example only
FIG 8   FIG9

9	Carefully put back into place the headlight plastic body panel around the head lamp area making sure to align with tab fasteners and then firmly press into place. Use the bolts to mount and secure the panel on the inside wheel well lip. On each side of the grille at the top corners, reinsert the plastic tabs. FIG 10
10	At this point you want to look over your work and examine the gap alignments around all edges and in between the new grille and the vehicle components and body lines. Carefully close the hood for a complete visual inspection. If adjustment is needed, you can loosen the top mounts and shift side to side even gaps.
11	Installation completed!!!

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