

Part#	GR06HEJ87A/H	Application	For 2000-2004 Ford Excursion /1999-2004 Ford F-250 / F-350 / F-450 /Ford F-550				
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Screws	3	10x3/4"
	2	Tabs	2					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove core support cover and screws from top of grille shell. Release 4 spring clips at bottom of grille using flat blade screw driver.(Fig 1)	
3	Place grille on protective work surface such as a work bench with a blanket. Then tape off the chrome portion of the grille with masking tape so you don't scratch the face of the grille shell. Notice that there is a molded line in the shell about 1/8" inside the chrome as shown.(Fig 2)	
4	Cut out the grey plastic center of the grille shell being careful to follow the small grey molded line described in step 3. After cutting the center out use a file to smooth out the edges. Again being careful to follow the grey molded line. (Fig 3)	



Fig 1

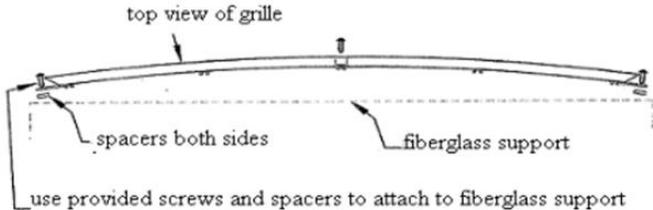


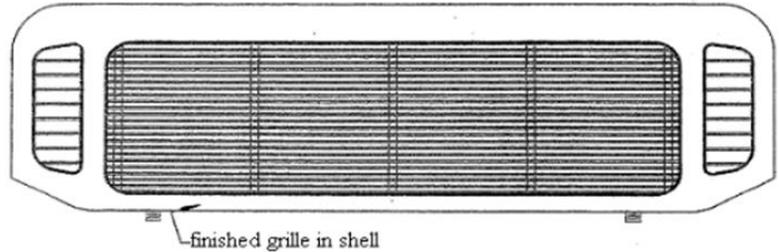
Fig 2



Fig 3

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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5	Center the billet grille in the opening of the reinforcement that sits directly behind the grille shell.	 <p>top view of grille</p> <p>spacers both sides</p> <p>fiberglass support</p> <p>use provided screws and spacers to attach to fiberglass support</p>	
6	Using the attachment tab holes as a guide drill with a 9/64" drill bit and attach the billet grille to the reinforcement with the screws and spacers provided, as per the illustration.		
7	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.		
8	Reattach the grille to the vehicle.		
9	Installation completed!!!		



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