



# PATENT PRODUCT

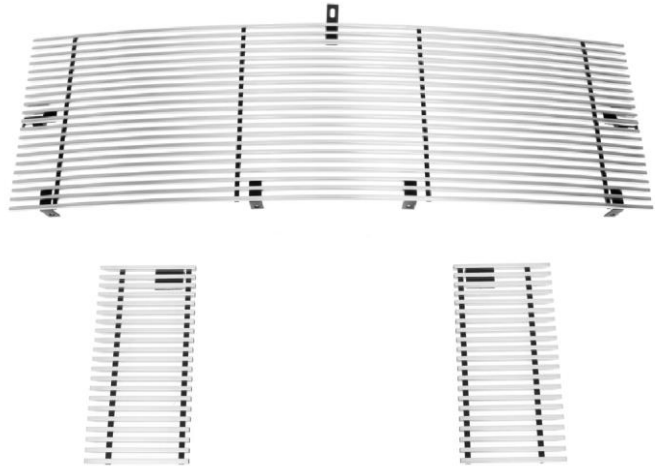
## Grille Installation Instruction

Rev. 200801

<b>Part#</b>	GR06HEJ86J	<i>Application</i>	<b>2000-2004 Ford Excursion /1999-2004 Ford F-250 Super Duty /1999-2004 Ford F-350 Super Duty /1999-2004 Ford F-450 Super Duty /1999-2004 Ford F-550 Super Duty</b>
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	3	Stainless steel	3	Screws	7	10x3/4"
	2	Tabs	4		4	U-Clip Nuts	4	8#

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Start with the center piece. Remove core support cover and screws from top of grille shell. Release 4 spring clips at bottom of grille using flat blade screw driver.(Fig 1)	
3	Place grille on protective work surface such as a work bench with a blanket. Then tape off the chrome portion of the grille with masking tape so you don't scratch the face of the grille shell. Notice that there is a molded line in the shell about 1/8" inside the chrome as shown.(Fig 2)	
4	Cut out the grey plastic center of the grille shell being careful to follow the small grey molded line described in step 3. Repeat the cutting to the left and right grille shell. After cutting the center out use a file to smooth out the edges. Again being careful to follow the grey molded line. (Fig 3)	

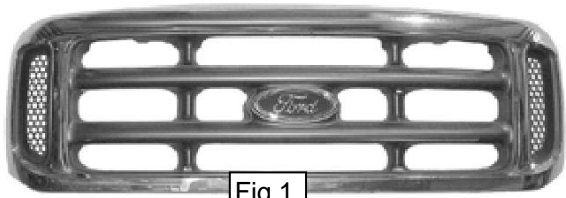


Fig 1

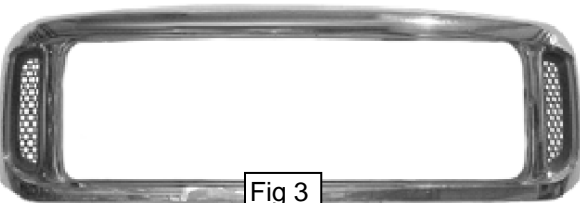


Fig 3



Fig 2

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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5	Center the billet grille in the opening of the reinforcement that sits directly behind the grille shell.	
6	Using the attachment tab holes as a guide drill with a 9/64" drill bit and attach the billet grille to the reinforcement with the screws and spacers provided, as per the illustration.	
7	Continue to the side pieces. Attach the U-clip nuts to the billet grilles as per the illustration.	
8	Set the billet grilles in the outer openings of the reinforcement that is behind the grille shell with the angle cut sides facing towards the center of the vehicle.	
9	Set the grille shell back in place and attach with the clips and fasteners.	
10	Pull the billet side grilles up to the back of the small openings in the shell so that the finished face of the grille touches the back of the opening.	
11	Remove the four screws on the top of the grille shell and rotate the shell forward being careful not to move the billet grilles.	
12	Mark and drill the reinforcement where the tab holes are and mount with the screws and spacers provided.	
13	Replace the four screws on the top of the grille shell.	
14	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
15	Reattach the grille to the vehicle.	
16	Installation completed!!!	

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