



Grille Installation Instruction

Rev. 150116

Part#	GR06HEJ85J	Application	For 99~03 Ford F-150 4WD / Expedition 4WD Low Bumper – No Cut
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	3	Truss Socket Tapping Screws	6	8#×3/4"
	2	Flat Nut	6	8#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	N/A
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	N/A
3	To install F85084 or F85085 you can retain or delete the front license plate mounting bracket. To retain it, unsnap the clips and lift from the bottom and lift it out of the way. To delete it unsnap the clips from the bottom and chisel off the two retaining rivets at the top.	N/A
4	Put the grille over the opening from the front. Center it and mark the six places where the holes are in the tabs of the billet grille.	N/A
5	Drill the six holes with a 1/8" drill bit.	N/A
6	Attach with the six screws and flat nuts provided in the installation kit. Access to the backside of the factory bumper valance can be achieved by removal of the rubber air shield at the bottom of the bumper or removal of the upper grille shell assembly at the top while installing the upper billet grille.	N/A
7	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!