


Part#	GR06HEJ53 A/H	Application	For 2001-2006 Ford Explorer Sport /2001-2005 Ford Explorer Sport Trac
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Truss Head Tapping Screws	4	8# × 3/4"
	2	U-Clips	4	8#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the factory grille shell. Note the grille shell and plastic bumper come off as one piece.	
3	Remove plastic honeycomb from grille shell. To do this you must first remove the factory ford emblem from the front center of grille shell. When this is done, you can pop the plastic honeycomb out of the shell.	
4	Cut the plastic tabs that we used to hold the plastic honeycomb section in place, flush with backside of grille shell.	
5	Center and align the billet grille bottom brackets with the factory grille shell brackets. Using the nuts and screws provided, mount the bottom portion of the billet grille to the factory shell.	
6	Install factory grille shell with billet grille onto vehicle. The top portion of the billet grille mounts with the top portion of grille shell when installing back onto vehicle.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!