



PATENT PRODUCT


Grille Installation Instruction

Rev. 190601

Part#	GR06HEJ48C/S/J	Application	For 1998-2000 Ford Ranger
--------------	----------------	--------------------	---------------------------

	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	1	Stainless steel	3	Truss Head Tapping Screw	1	10#×1"
	2	Pop Rivets	2	1/8" ×3/8"	4	Flat Nut	1	10#

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the plastic filler panel from the top of the radiator support.	
3	Place the single top bracket in the bumper opening first. Center the billet insert.	
4	Hold the billet in place and drill a 1/8" hole through the plastic at the upper bracket. Fasten using the #10 screw and flat nut.	
5	Be sure the billet is correctly positioned; Drill a 1/8" hole at each lower bracket and rivet both locations from the top.	
6	Make sure the billet grille is centered and tighten the fasteners.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!!