

Part#	GR06HEJ47S	Application	98~00 Ford Ranger - Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	3	Pop Rivets	4	
2	Flat Nuts	4	8#	4	Truss Head Tapping Screw	4	8×3/4"	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open the hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. remove the Phillip screws along the top of the factory grille shell	N/A
3	Cut the center cross bars cut of the grill shell. Leave a 3" - 4" plastic lip along the top of the opening from corner to corner (note shaded area in the diagram).Make your final cuts as close to the face of the grille as possible. This will allow the billet insert to sit flush to the front of the grille shell. Use a file or sand paper to smooth a straight edge around the opening.	
4	Center the billet behind the grille shell opening with the upper brackets against the 3" - 4" lip. Be sure the billet is correctly positioned and mark where the vertical dowels contact the grille shell on the bottom. Drill a 1/8" hole at each bar. Rivet the billet in place. Drill a 1/8" hole at each top bracket and install a screw and clip	N/A
5	Make sure the billet grille is centered and tighten the fasteners.but do not over-tighten.	N/A
6	Re-install the grille shell onto the truck.	N/A
7	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!