



Grille Installation Instruction

Rev. 150116

Part#	GR06HEJ39H	Application	97~98 Ford F-150 Bumper Insert 2WD
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Hex Bolts	4	1/4 " -20x3/4 "
	2	L Shaped Tabs	2		4	Keep Nuts	4	1/4 " -20

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	N/A
3	Attach the brackets to the billet grille using the nuts and bolts provided with the brackets facing towards the outside of the grille.	N/A
4	Insert the grille into the bumper opening and center it. Mark the holes to be drilled in the bumper brackets and drill with a 9/32" drill bit.	N/A
5	Fasten the brackets to the bumper brackets using the nuts and bolts provided.	N/A
6	Loosen the nuts and bolts holding the grille to the brackets and pull the grille out until it touches the bumper and centered in the opening and re-tighten.	N/A
7	Reinstall the black plastic cover which was removed in step 2.	N/A
8	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!