



PATENT PRODUCT


Grille Installation Instruction

Rev. 190101

Part#	GR06HEJ38C/S/J	Application	For 1997-1998 Ford Expedition / F-150 4WD
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	1	Stainless steel	3	Hex Bolts	4	1/4" -20x3/4"
	2	L Shaped Tab	2		4	Kep Nuts	4	1/4" -20

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Attach the brackets to the billet grille using the nuts and bolts provided with the brackets facing towards the outside of the grille.	
4	Insert the grille into the bumper opening and center it. Mark the holes to be drilled in the bumper brackets and drill with a 9/32" drill bit.	
5	Secure billet grille using the nuts from the back side of the OEM grille shell.	
6	Fasten the brackets to the bumper brackets using the nuts and bolts provided.	
7	Loosen the nuts and bolts holding the grille to the brackets and pull the grille out until it touches the bumper and centered in the opening and re-tighten.	
8	Reinstall the black plastic cover which was removed in step 2.	
9	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!