



PATENT PRODUCT

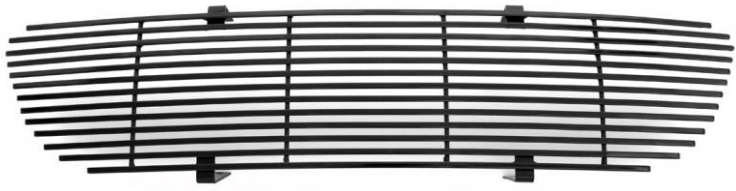
Grille Installation Instruction

Rev. 190801

Part#	F85023C/S/J	Application	For 1995-2001 Ford Explorer
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	4	Truss Socket Tapping Screws	4	10×3/4"
	2	Mounting Clip	1		5	Truss Head Tapping Screws	4	8×3/4"
	3	Clip Nuts	4	10#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the factory grille shell by first removing the screws retaining the turn signal and park lights, and then unplug the bulbs from them. There are four screws holding the grille shell to the truck; two on the top and one at each end behind the lights removed previously. You can now detach the clips holding the outside ends and the bottom of the grille shell.	
3	With the grille shell removed, tape off the outside of the shell to protect the finish during the installation.	
4	Using a hacksaw blade, cut out the cross bar section of the grille shell as flush to the opening as possible. Sand the stubs from the bars even and smooth using 80 grit sandpaper and a block.	
5	Pre-fit the grille in the grille shell making sure the grill is centered in the opening and the face of the bars are even with the outside rim of the opening. The tabs of the grille might need to be slightly bent to sit flush within the opening.	
6	Mark the shell where the holes in the tabs of the grille are. Remove the grille from the shell and drill the holes with a 3/16" drill.	
7	Sand the area inside of the grille cavity with a Scotch Brite pad and paint satin black.	
8	Re-install the grille in the shell and secure with the black screws and clips provided.	
9	Attach the hood latch extension to the safety latch by putting the extension behind the safety latch and securing with the black screw through the factory hole in the safety latch.	
10	Re-install the grille shell in the truck by reversing Step 2.	
11	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!!