



PATENT PRODUCT


Grille Installation Instruction

Rev. 190301

Part#	GR06HEJ20C/J/S	Application	For 1992-2007 Ford Econoline Van (15 Bars)
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	5	Screw	2	10x3/4"
	2	Bolt	1	1/4-20x3/4"	6	U-Clip Nut	4	10#
	3	Nut	1	1/4-20	7	Handle	1	/
	4	Screw	2	10x1"	8	L-Shape Tab	2	/

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the three screws in the top of the factory grille. Press down on the two plastic clips at the bottom attachment points of the factory grille and remove the factory grille.	
3	Drill a hole (1/4") in safety release lever. Attach extension with bolt provided.	
4	Place the thin U-clip nuts on the core support where the two bottom factory grille attachment points were. 98-03: Place the thick U-clip nut clips on the "L" tabs and attach them as extensions to the welded tabs on the grille.	
5	Center the grille in the opening and attach the top three tabs with the factory screws and the two bottom tabs with the screws provided.	
6	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
7	Clean with soap and water. Never use abrasives or acids.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!