



PATENT PRODUCT


Grille Installation Instruction

Rev. 190401

Part#	GR06HEJ13 C/J/S	<i>Application</i>	For 1993-1997 Ford Ranger Not For 4WD Main Upper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	4	Truss Socket Tapping Screws	2	10×3/4"
	2	Hex Bolts	2	1/4" -20×3/4"	5	Keq Nuts	2	1/4" -20
	3	U-Clip Nuts	2	10#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Open hood and remove bar between headlight bezels. (On 1995 and newer XLT models and all splash XL models, the grille must be cut from the upper bar using a hacksaw blade and handle.)	
3	Remove the fasteners from the top of the factory grille and remove the grille from the truck.	
4	Center the outside of the grille bars flush with the headlight bezels.	
5	Mark the two bottom tab locations of the grille valance, and then drill holes with a 5/16" drill.	
6	Install grille in the truck using 1/4" bolts and nuts provided making sure the grille is aligned and centered.	
7	Attach top grille tabs using factory fasteners (on 1995 and newer use the screws and clips provided).	
8	Remount the upper bar.	
9	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!