



PATENT PRODUCT

Grille Installation Instruction

Rev. 20220101

Part#	F85009M&N	Application	For 1987-1991 Ford Bronco/ F-150 / F-250 / F-350
--------------	-----------	--------------------	--

Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	5	Safety Release Lever Extension	1	
	2	U-Clip Nuts	8	10#	6	Truss Socket Tapping Screws	8	10 × 3/4"
	3	Hex Bolts	2	1/4" -20 × 3/4"	7	Washers	4	
	4	Keyp Nuts	2	1/4" × 20				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove plastic shroud between top of grille and radiator support. Retain all mounting fasteners.	
3	Remove factory grille	
4	Attach safety release extension to safety release lever by drilling lever in two places with 1/4" drill. Then bolt extension in place using two 1/4-20 bolts provided. Safety release extension must not be higher than radiator support.	
5	Paint radiator and radiator support with flat or semi-gloss black paint.	<p style="text-align: right;">Hood Latch Assembly</p> <p style="text-align: left;">Safety Release Extension</p> <p style="text-align: right;">Safety release lever</p>
6	Place two of the black U-clip nuts on the core support where the two center mounting tabs of the factory grille attach.	
7	Place two of the black U-clip nuts on the core support where the two bottom tabs of the factory grille mount.	
8	Place the remaining four black U-clip nuts on the top four tabs of the grille.	
9	Center the grille in the opening and attach the four tabs of the grille to the plastic shroud. Attach the remaining four tabs with the factory grille screws.	
10	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
11	Reinstall the black plastic cover which was removed in step 2.	
12	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!