




# Grille Installation Instruction

Rev. 190301

Part#	GR06HEJ06A/H	Application	<b>For 1989-1992 Ford Bronco 2 / Ranger / 1990-1994 Ford Explorer</b>
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	4	Truss Socket Tapping Screws	2	10x3/4"
	2	Kep Nut	1	1/4" × 20	5	Hex Bolt	1	1/4" -20×3/4"
	3	U-Clip Nuts	2	10#	6	Safety Release Lever	1	

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove plastic shroud between top of grille and radiator support. Retain all mounting fasteners.	
3	Remove factory grille.	
4	Connect safety release extension to safety release lever by drilling 1/4" hole in the base of lever and attaching with 1/4" bolt and nut provided.	
5	Put the green U-clip nuts provided where the bottom clips of the factory grille attach.	
6	Align the two outside tabs of the grille to the factory grilles top attachments points using the factory screws.	
7	Put the screws provided in the kit in the bottom two tabs of the grille.	
8	Replace the plastic filler panel using the factory fasteners. Delete the second, third, fifth, and sixth fastener in the shroud.	
9	Make sure the billet grille is centered and tighten the fasteners ,but do not over-tighten.	
10	Clean with mild soap and water. Never use acids or abrasives.	
11	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!