
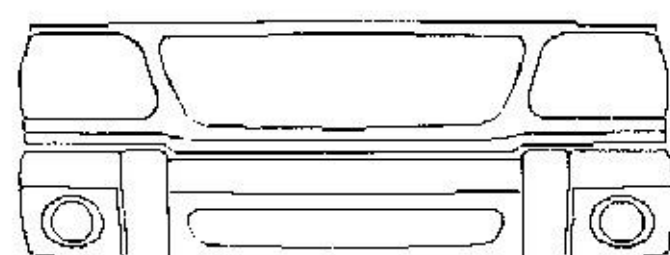


Part#	GR06HED23A/H	<i>Application</i>	For 1999-2001 Ford Explorer
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Truss Head Tapping Screws	4	8×3/4"
2	Flat Nuts	4	8#					

Install Notes:
 Overlay
 Replacement
 Drill
 Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	This bumper billet fits the Explorer models shown below. Remove the bumper from the vehicle.	
3	Cut the center bars out of the opening. File any rough edges smooth.	
4	Center the billet in the air dam opening. Mark or scribe where the holes in the insert mounts are on the bumper. Drill a 1/8 " hole at each mark. Align the billet with the holes and fasten with the hardware provided. Make sure all the screws are tight.	
5	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
6	Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed.	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!