



PATENT PRODUCT

Grille Installation Instruction

Rev. 200801

Part#	GR06HEC88C	<i>Application</i>	2000-2004 Ford Excursion /1999-2004 Ford F-250 Super Duty /1999-2004 Ford F-350 Super Duty /1999-2004 Ford F-450 Super Duty /1999-2004 Ford F-550 Super Duty
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	3	Stainless steel	4	Truss Socket Tapping Screws	4	10×3/4"
	2	L Shape Tab	8		5	Truss Socket Tapping Screws	4	10×1"
	3	U-Clip Nuts	8	10#	6	Keyp Nuts	4	1/4" ×20
					7	Hex Bolts	4	1/4" -20x3/4"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. Remove license plate holder from bumper.	
3	Start with the center piece installation. Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	
4	Secure billet grille using the U-Clip Nuts from the back side of the OEM grille shell.	
5	Continue to side grille pieces. Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	
6	Drill and attach shorter L brackets go towards outside of bumper with flat screws provided.	
7	Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten.	
8	Reinstall the black plastic cover which was removed in step 2.	
9	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!