

## **Grille Installation Instruction**

Rev. 150116

Part# GR06HEC84A Application 1999-2003 Ford F-150 Lightning Lower Bumper

		Item	Par	t Naı	ne	QTY	Des	scription	n	Item	Pa	art Na	me	QTY	Des	cription
Parts L	ist	1	Billet Grille			1	Alum	inum		3	Screws U clip			8	10# ×	3/4 "
		2	Z tab	Z tab		4				4				8	10#	
Install N	Notes: Overlay × Re					eplacen	$\sqrt{}$	Drill   ✓ Cut ×								
Step	Description								illustration							
1	Identify the grille & hardware with parts list.														3	
2	Remove the factory grille from the bumper opening															
3	Place a U-clip nut on each end of each tab provided in the installation kit. All clips must face the same direction.															
4	Compare the new grille to the bumper opening to determine the four mounting points.															
5	Mount the tabs behind the mounting holes in the bumper. Screw the button head screws into the recessed part of the tabs (the remaining hole should be forward of the attaching hole).															
6	Insert the billet grille into the opening. Attach the grille to the tabs with screws.															
7	Installation completed!!!									Scre	ws not sh	nown (for	reference	e only)		

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!