



# PATENT PRODUCT

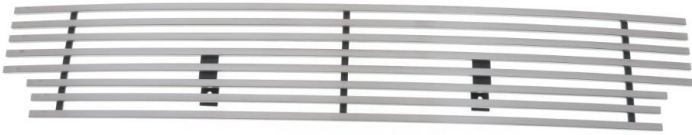
## Grille Installation Instruction

Rev. 190701

<b>Part#</b>	GR06HEC73 C/J/S	<b>Application</b>	<b>For 2003-2006 Ford Expedition All Models</b>
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<b>Parts List</b>	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	5	Hex Bolts	2	1/4" -20×3/4"
	2	Tabs	2		6	Truss Socket Tapping Screws	2	8#×1"
	3	U- Clip Nuts	2	8#	7	Plastic Panel Retainer	3	7.5×27
	4	Keq Nuts	2	1/4" -20				

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the three plastic panel retainers that hold the rubber splash guard to the front cross bar. This allows you room to access the grille from the backside. Note: If you have an Expedition NBX, please cut out the factory bumper grille bars (one horizontal, 2 vertical) along with the opening border.	
3	Insert the grille from the front of the vehicle. Rotate it if necessary to get it in the hole.	
4	Attach the U- clip nuts to the tab provided in the kit. Be sure to place the clip on the short end.	
5	Attach the mounting shape tab to the grille using the screw in the kit. The tab may need bent just a little to make sure it fits flat against the bottom of the steel cross bar.	
6	Using the hole in the tab as a guide, mark and drill a 1/4" hole in the steel cross bar. Make sure the billet grille is sitting flush against the backside of the bumper cover before you drill. This will ensure a proper fit.	
7	Once the holes are drilled, attach with the nuts and bolts provided	
8	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
9	Reinstall the black plastic cover which was removed in step 2.	
10	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.  
Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.  
We are not responsible for any damage caused by the installation. Thank you for choosing our product!