



PATENT PRODUCT


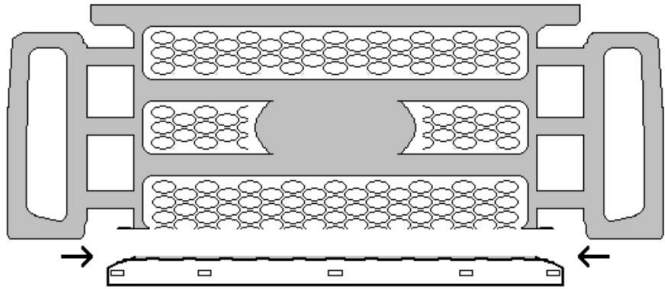
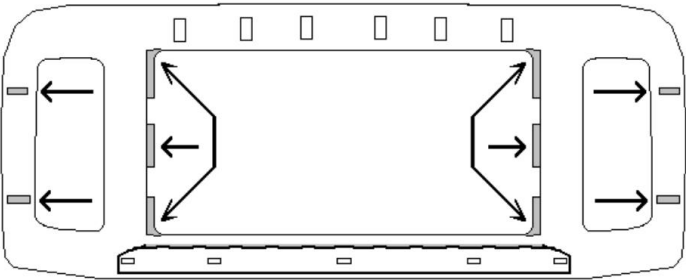
Grille Installation Instruction

Rev. 20220701

Part#	F85354A/H	Application	For 2005-2007 Ford Excursion /F-250 /F-350 /F-450 /F-550 (Not For Lariat/Harley Davidson)
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	#1	Billet Grille	1	Aluminum	#2	Rivets	8	1/8"×3/8"

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the original grille from the vehicle ① Remove the screws on top of the original grille. ② Depress the clips on the bottom. ③ Access the lower clips by gently pulling the grille forward; ④ Use a large slotted screwdriver to depress the clips and remove the grille from the vehicle.	
3	Separate the plastic honeycomb center (see Fig 1) from the outer chrome shell ① Use a slotted screwdriver to unclip the mounting tabs. Unfasten the six clips along the bottom carefully, this section will be re-used to fasten the billet grille to the vehicle; ② Separate this plastic honeycomb center from the outer chrome shell; ③ The lower portion of the honeycomb with the grille mounting clips will be reused. Cut the lower section from the honeycomb center (see diagram 1). Make your cut at the base of honeycomb bars.	 <p style="text-align: center;">Fig 1</p>
4	Modify the chrome shell Option 1 (cut 2 cross bars of the chrome shell) ① Cut/remove the pair of honeycomb mounting tabs on each end of the grille shell (see the outer arrows on Fig 2); ② On exterior surface of the grille shell, mark a straight line from top to the bottom along the center opening; ③ Cut the cross bars from the center opening; ④ Cut the 1/2" plastic lip left after cutting the cross bars (see the 6 center arrows on Fig 2) carefully. It is highly recommended to use a roll-lock style (or similar) sanding disc to finish this cuts.	 <p style="text-align: center;">Fig 2</p>

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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4	Option 2 (keep 2 cross bars of the chrome shell) ① Cut/remove the pair of honeycomb mounting tabs on each end of the grille shell (see the outer arrows on Fig 2); ② Cut the 1/2" plastic lip (see the 6 center arrows on Fig 2) carefully. It is highly recommended to use a roll-lock style (or similar) sanding disc to finish this cuts.		
5	Install the billet grille to the chrome shell ① Re-install the cut section from the honeycomb (with the mounting clips) onto the chrome grille shell; ② Put the billet grille in place (for testing). If necessary, trim same excess material from the shell or lower honeycomb section so that the billet can fit the chrome shell properly; ③ The billet grille has 4 mounting tabs on top and 4 tabs on the bottom. The top mounting brackets align with 4 of the 6 mounting location for the factory honeycomb. The lower tabs are bent at a 90 degree angle and align with the cut section of the honeycomb. It may be necessary to slightly bend the tabs on the billet so they can align at the proper angle. ④ Make sure the billet is at the center of the shell and mark the mounting tab holes to the grille shell assembly. Make sure the billet is flush to the back of the grille shell. ⑤ Drill a 1/8" hole at each mark. Be careful, do not drill through the front of the grille shell on the upper holes. ⑥ Rivet the billet grill in place.		
6	Make sure the insert is centered and tighten the hardware.		
7	Re-install the grille shell assembly onto the vehicle.		
8	Installation completed.		

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