

PATENT PRODUCT Grille Installation Instruction

Rev. 120801

Part#	G	GR06HEC51H Application 04~05 Ford F-150 Low Bumper Insert										
		ltem	Part	Name	QTY	Desc	ription	Item	Part Name	QTY	Description	
Parts L	ist	1	Billet G	rille	1	Alumi	num	3	Lock Nuts	2	1/4″-20	
		2	Mountir	ng Clips	2			4	Hex Bolts	2	1/4″ -20×11/2″	
Install Notes: Overlay 🗸 Replacement						ment	×	Drill	× Cut ×			
Step	Description							illustration				
1	Identify the grille & hardware with parts list.											
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.											
3	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille.Be sure the bolts are through the OEM grille shell.											
4	Place the supplied tabs and nuts on backside of factory grille as shown.							tab billet grille screw nut factory grille shell				
5	Make sure the billet grille is centered and tighten the fasteners.											
6	Reinstall the black plastic cover which was removed in step 2.											
7	Installation completed!!!							N/A				
	. (just to fit.	We stron	gly reco	mmend tl	ne profes	eed to bend the biller sional installer for b	est result.	s or tabs a	

Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!