



# PATENT PRODUCT

## Grille Installation Instruction

Rev. 181201

<b>Part#</b>	GR06HEC31C/S/J	<b>Application</b>	<b>For 2002-2005 Ford Explorer Not For Sport and Sport Trac</b>
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	3	Truss Head bolts	4	1/4-20×3/4"
	2	Kep Nuts	4	1/4-20				

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.	
3	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	
4	Set billet grille in grille shell opening and align lower mounting tabs of outer uprights on lower flange of grille shell. Bend tabs if necessary to obtain tight fit. (see Fig. 1)	
5	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
6	Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!