




Grille Installation Instruction

Rev. 150116

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| Part# | GR06HEC25A | Application | 01~03 Ford Ranger XLT XL 2WD Shell Closed (Shell Enclose The Grille) |
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| Parts List | Item | Part Name | QTY | Description | Item | Part Name | QTY | Description |
|------------|------|---------------|-----|-------------|------|-----------------------------|-----|-------------|
| | 1 | Billet Grille | 1 | Aluminum | 3 | Truss Socket Tapping Screws | 2 | 10×1" |
| | 2 | U-Clip Nuts | 2 | 10# | 4 | Truss Head Tapping Screws | 2 | 10×3/4" |

Install Notes: Overlay Replacement Drill Cut

| Step | Description | illustration |
|------|--|--|
| 1 | Identify the grille & hardware with parts list. |  |
| 2 | Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. Remove the factory grille shell from vehicle. Place the grille shell face down on a soft surface that will not scratch the paint. Remove the center section by releasing the plastic tabs around the perimeter | N/A |
| 3 | Install the two U-clip nuts provided on the top two tabs of the Billet Grille. Position Billet Grille into the opening for the radiator centered with the top tabs underneath the top edge of the black plastic shroud. | N/A |
| 4 | Push the top of the Billet Grille against the black plastic shroud & mark the locations for the holes for the top tabs in the black plastic shroud. Remove the Billet Grille & drill two 3/16" holes into the black plastic shroud. Reinsert the Billet Grille & secure the top two tabs with the two button head screws provided. | N/A |
| 5 | Hold the bottom of the Billet Grille against the shroud & drill two 1/8" through the two bottom tabs. Secure the two bottom tabs with the two counter sunk screws provided. | N/A |
| 6 | Make sure the billet grille is centered and tighten the fasteners. but do not over-tighten. | N/A |
| 7 | Reinstall the black plastic cover which was removed in step 2. | N/A |
| 8 | Installation completed!!! | N/A |

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!