



# PATENT PRODUCT



## Grille Installation Instruction

Rev. 190601

<b>Part#</b>	GR06HEC24 C/S/J	<b>Application</b>	For 2001-2003 Ford Ranger Edge /2001-2003 Ford Ranger XLT 4WD Open Across The Top
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	2	Truss Head Tapping Screws	2	8×3/4"

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Lay the grille shell face down on a surface that will not scratch the paint. Remove the center section by releasing the plastic tabs around the perimeter.	
4	Notch in four places across the top of the black plastic shroud with a hack saw blade.	
5	Hold the Billet Grille in place with the four top tabs inserted into the slots you just cut. Now mark the two locations where the bottom tabs mount to the shroud. Carefully remove the Billet Grille and drill two 1/8" holes in the lower shroud.	
6	Insert the Billet Grille in place and secure the bottom two tabs with the screws provided. Reinstall the grille shell with the factory fasteners going through the grille shell and the top mounting tabs of the Billet Grille.	
7	Reinstall the black plastic cover which was removed in step 2.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!