


Part#	GR06HEC22A	Application	01~06 Ford Explorer Sport / Sport Trac – Low Bumper Billet Grille
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Aluminum	3	Truss Socket Tapping Screws	4	8# × 1"
	2	Flat Nut	4	8#				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Insert billet grille into the bumper valance, test fit and mark the 4 holes on your bumper according to the billet grille.	
4	Put away the billet grille and use drill bit to drill appropriate holes through the bars according to the size of the screws.	
5	Insert the screws to the billet grille tabs and then put the billet grille into your bumper holes and then make the screws through the holes just drilled.	
6	Put the tinnerman clips on the back of the bumper bars to lock the screws.	
7	Make sure the billet grille is centered and tighten the fasteners.but do not over-tighten.	
8	Reinstall the black plastic cover which was removed in step 2.	
9	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!