



PATENT PRODUCT


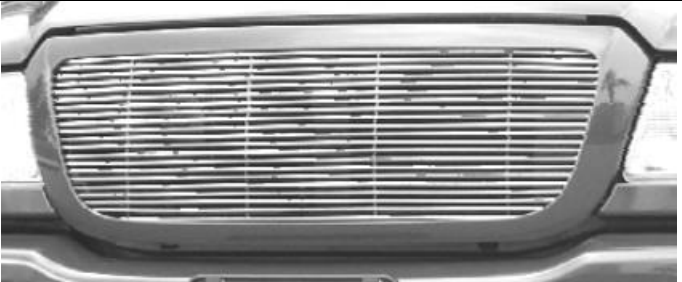
Grille Installation Instruction

Rev. 190701

Part#	GR06HEB37 C/J/S	Application	For 2004-2005 Ford Ranger All Model
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	2	Rivets	5	

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the six screws along the top of the grille shell. Depress the clips along the bottom holding the grille shell in place and remove the assembly from the vehicle.	
3	The factory grille shell is a two-piece assembly. Note the molded clips in back of the grille. Use a slotted screwdriver to unfasten the clips. Remove the center insert from the shell. The mounting tabs on the billet mount to five of the factory mounting clips. Center the billet behind the grille shell. Trim the plastic mounting clips off the inner edge of the grille shell that interfere with the billet (do not remove the five mounting location clips).	
4	Center the insert in the opening with the two tabs on the bottom. Firmly hold the billet insert in place so there is no gap between the insert and shell. Drill a 1/8" hole into the grille shell clips, Aligned with the mounting tabs. Rivet the insert to the shell at each dowel (It may be necessary to ream the dowels with the 1/8" drill bit to clean any excess powder coat out of the dowels.)	
5	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.	
6	Reinstall the black plastic cover which was removed in step 2.	
7	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!