

**PATENT PRODUCT** Grille Installation Instruction

Rev. 20200801

Part#	F8	F85107C&J&S		Applicatio	on F	For 2005-2007 Ford Escape					
		ltem	Pa	irt Name	QTY	Description	ltem	Part Name	QTY	Description	
Parts Li	ist	#1 Billet G		ille	1	Stainless Steel	#3	Truss Head Screws	4	8#×1"	
		#2 U-Clip Nuts			4	8#					
Install Notes: Overlay $\times$ Replacement $\checkmark$ Drill $\checkmark$ Cut $\times$											
Step	Description			escription			illustration				
1	Identify the grille & hardware with parts list.										
2	Optional: pop hood, remove the black plastic cover (on top of OEM grille) from vehicle. If you are still unable to access the rear, remove the grille shell according to factory manual.										
3	Place the billet grille into the opening to replace the factory shell.										
4	Center the billet grille into the opening, being sure that the grille sits flush to the outside of the opening, and matches the hood line.										
5	Mark and drill the (4) mounting locations located on the billet grille. (2 lower)(2 on the upper sides) See Fig 1 & 2.										
6	Place (2) U-Clip Nuts over the plastic where the lower grille mounts. See Fig 2.										
7	Place the grille back into the opening and secure the lower portion of the billet, using the #8 Truss Head Screws. See Fig 3.										
8	Secure the upper portion of the grille to the sides, by placing the U-Clip Nuts behind the drilled hole and using the U-Clip Nuts as a nut, and then secure using the #8 Truss Head Screws. See Fig 4.										
9	Make sure the insert is centered and tighten the hardware. Reinstall the plastic cover with fasteners removed in Step 2.										
10	Inst	Installation completed.									
Fig 1 Fig 2											

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!