



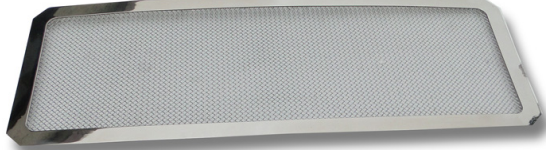
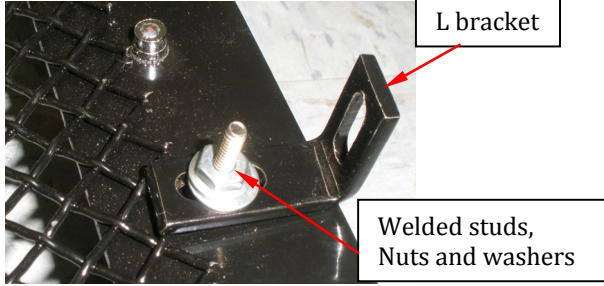

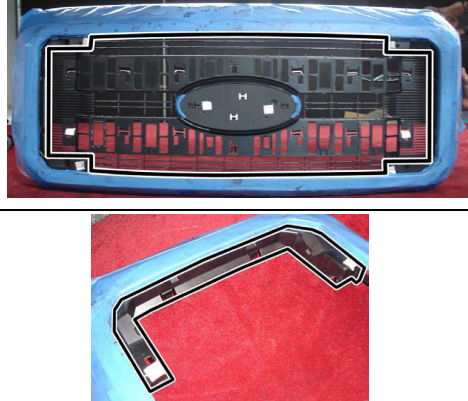
# Grille Installation Instruction

Rev. 140501


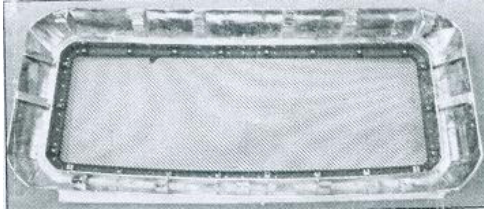

Part#	GR06GFH28T	11-13 Ford F-250/350/450/550 SD Main Upper
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	4	Flange Nut	22	M4
	2	Screw	22	/	5	Washer	44	/
	3	Lock Nut	22	6#	6	L bracket	22	/

Install Notes: Overlay  Replacement  Drill  Cut  (Optional)

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove plastic cover at top and keep the factory fasteners. <b><u>Optional: Remove the OEM grille shell form the vehicle.</u></b>	
3	Secure the L Brackets (22) to the studs which were welded on the rear of the grille with flange nuts and washers.	
4	Remove the emblem from the vehicle.	
5	<b><u>Optional: cut around the inner edge of the black section as marked and the 4 corner areas and the right and left sides will not be cut out. Sand all the cut areas smooth.</u></b>	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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6	Center the mesh grille onto the opening of the grille shell.	
7	Use the mesh grille as a template; mark the holes location of L brackets on the rear of the mesh grille to the OEM grille shell. Drill holes on the shell according to the marks.	
8	Tighten the mesh grille to the shell with the screws through the tabs of Brackets and holes on the shell and secure with Flange nuts and washers.	
9	Reinstall the grille shell with the mesh grille onto the vehicle.  <b>Installation completed!!!</b>	

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