

Grille Installation Instruction

AUT	TO PARTS SPECIALIS	ST INC.	G	rille In	stalla	ation	Instruc	ction	F	Rev. 180601
Part#	GR06	GFG89T/H	Applic	ation i	For 2009-2014 Ford F-150 (Not For Harley Davidson And Raptor)					
	Item	Part Name	QTY	Descri	ption	Item	F	Part Name	QTY	Description
Parts Lis	1 Mesh Grille 2 C Brackets		1 Stainless s		steel	4	Hex Head Bolts		2	M10X1.5-25
						5 He		Hex Nuts		M10 X1.5
	3 Flange Nuts		4 M4			6	Flat Washers		2	M10
nstall No	otes: O	verlay \[Repla	cement	×	Drill	×	Cut ×		
Step	Description				illustration					
1	Identify the grille & hardware with parts list.									
	NOTE: You have bottom	You will not be ate law require ou have remove	re-insta s a front d the lice ld/rock s	Illing the t license ense plate	license plate be holder.	e plate hefore in locate	nolder bac stalling B and remov	on the top and (2) ck to the vehicle. (sumper Insert. we the (3) push fast access the back of the control of th	Check if eners at	your the front end o
3	Determine the top and bottom of the Bumper Insert (Fig 2). Attach both "C" Brackets to Bumper Insert using the included (4) M4 x 15mm Phillips Screws and (4) M4 Flange Nuts (Fig 3). Do not tighten at this time.									
	Position Bumper Insert assembly (Fig 4) into bumper cavity. Attach the "C" Brackets to bumper using the included(2) M10 x 25mm Hex Head Bolts, (2) M10 Flat Washers, and (2) M10 Hex Nuts (Fig 5). Do not tighter at this time.									
5	Center and align Bumper Insert one last time and then tighten all hardware at the same rate.									
6 7	Re-install plastic shroud/rock shield using the factory push fasteners. Do periodic inspections to the installation to make sure that all hardware is secure and tight.									
	3	Remove all (3) push of front end of the play access the back of	ing Location	ns the			Fig 2		in the same of the	Fig 3
Fig 1			Fig 4		~~~~	10		C	M10	D x 25mm Hex Bolt D Flat Washer D Hex Nut

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!