

## Grille Installation Instruction

| Part#  | F7678   | 6T/H        | Application |     | For 2010-2012 Ford Fusion |      |               |     |             |  |
|--|---|-------------|-------------|-----|---------------------------|------|---------------|-----|-------------|--|
| Parts Lis  | Item  | Part Name   |             | QTY | Description               | Item | Part Name     | QTY | Description |  |
|  | t 1   | Mesh Grille |             | 1   | Stainless steel           | 4    | Black Washers | 6   |             |  |
|  | 2   | Studs       |             | 8   | 6-32×2″                   | 5    | Flat Tabs     | 2   |             |  |
|  | 3 K-Lock Nuts   |             |             | 8   | 6-32                      |      |               |     |             |  |
| Install Notes: Overlay $\times$ Replacement $$ Drill $\times$ Cut $\times$ |   |             |             |     |                           |      |               |     |             |  |
| Step   | Description   |             |             |     | illustration              |      |               |     |             |  |
| 1  | Identify the grille & hardware with parts list.   |             |             |     |                           |      |               |     |             |  |
| 2  | Remove the two plastic push fasteners using a small flat blade screw driver (each side). The top section of chrome moulding should pull free from the grille support panel. If not, proceed to Step 2 through 4.  |             |             |     |                           |      |               |     |             |  |
| 3  | Remove the two plastic push fasteners securing the top of the plastic grille support panel.   |             |             |     |                           |      |               |     |             |  |
| 4  | Remove the four 10mm hex bolts from the top of the factory grille support panel.  |             |             |     |                           |      |               |     |             |  |
| 5  | Once the upper fasteners have been removed, pull the grille support forward expose the 10mm speed nuts retaining the center and lower chrome bars. Remove these four 10mm hex speed nuts and the two 10mm hex speed nuts retaining the factory Ford emblem to the center bar and remove the emblem. |             |             |     |                           |      |               |     |             |  |
| 6  | These are the retaining clips securing the chrome bars to the factory grille support panel.   |             |             |     |                           |      |               |     |             |  |
| 7  | Use long nose pliers to squeeze the center portion of the tab in then push the tab out of the mounting slot in the grille support panel.  |             |             |     |                           |      |               |     |             |  |
| 8  | Thread a stud in each nut welded to the grille. Install the supplied black washers, flat tabs and 6-32 k-lock nuts onto the studs and tighten.  |             |             |     |                           |      |               |     |             |  |
| 9  | Reinstall all the factory hardware removed in steps 1-3.  |             |             |     |                           |      |               |     |             |  |
| 10   | Installation completed!!!   |             |             |     |                           |      |               |     |             |  |
|  |   |             |             |     |                           |      |               |     |             |  |

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.

We are not responsible for any damage caused by the installation. Thank you for choosing our product!