

## Grille Installation Instruction

Rev. 180901

Part#	G	R06G	FD42S/K	Appl	ication			018-20 Upper	18-2019 Ford F-150 XL & XLT & Lariat Bar Style pper					
		ltem	Part Na	me	QTY		Description		Item	F	Part Name	QTY	Description	
Parts L	ist	1	Mesh Grille	e	2	Stainless		Steel	3	U-	-tabs	2		
		2	Flange Hex	Nuts 16		6-32			4	Fl	at tabs	6		
Install N	Note	lotes: Overlay 🔀 Replaceme					$\checkmark$	Dri	ill 🛛	×	Cut	$\checkmark$		
Step	Description								illustration					
1	Identify the grille & hardware with parts list.													
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation.													
3	Cut and remove OEM grille, leaving a 10mm reveal behind chrome ring and sand smooth.													
4	Center the grille into the opening of the factory grille shell. Be sure the studs are through the OEM grille shell.													
5	Secure the grille using the tabs and flange hex nut from the back side of the OEM grille shell.													
6	Ма	Make sure the grille is centered and tighten the fasteners.												
7	Re	install t	the black pla	stic cov	ver whic	h wa	s remo	oved in a	step 2.					
8	Installation completed!!!													

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!