

PATENT PRODUCT Grille Installation Instruction

Rev. 20211201

Part#	F75	F75079K&S		Application		For 2020-UP Ford F-250 XL/ F-250 XLT/ F-350 XL/ F-350 XLT					
	lte	m	Ра	rt Name	QTY	Description	Item	Part Name	QTY	Description	
Parts L	ist #	#1 Mesh G		rille	1	Stainless Steel	#4	Tabs	12		
	#	2				#6-32	#5	2-Hole Tabs	4		
	#	#3 Hex Fla		nge Nuts	16	#6					
Install Notes: Overlay \checkmark Replacement \times Drill \times Cut \times											
Step	Description					illustration					
1	Identify	the	e grille &	hardware with	parts lis	list.					
2	Optional: pop hood, remove the black plastic cover (on top of OEM grille) from vehicle. If you are still unable to access the rear, remove the grille shell according to factory manual.										
3	Thread a Stud in each nut welded to the grille. From the rear, place a Tab on each Stud. Now thread a Hex Flange Nut on each Stud.										
(4) 2-Hole Tabs (4) 2-Hole Tabs (1) 2-Hole Tabs (1) Studs (12) Hex Flange Nuts (12) Tabs											
4	Make sure the insert is centered and tighten the hardware.										
5	Reinstall the plastic shroud with the fasteners removed in Step 2.										
6	Installation completed.										

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!