




Grille Installation Instruction

Rev. 150116

Part#	GR06GEC51H	Application	04~05 Ford F-150 Low Bumper Insert
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	4	Screws	4	6-32 × 3"
	2	2-Hole Tabs	2		5	Washers	4	
	3	K- Lock Nuts	4	6-32				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	N/A
3	Remove the grille from the box. Test fit the grille to make sure that it fits in the shell properly. Make sure the grille is centered.	N/A
4	Thread a screw in each nut welded to the grille. From the rear, place a tab on each screw. Now thread a nut and a washer on each screw.	N/A
5	Make sure the grille is centered and tighten the fasteners. but do not over-tighten.	N/A
6	Reinstall the black plastic cover which was removed in step 2.	N/A
7	Installation completed!!!	N/A

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!