



# Grille Installation Instruction

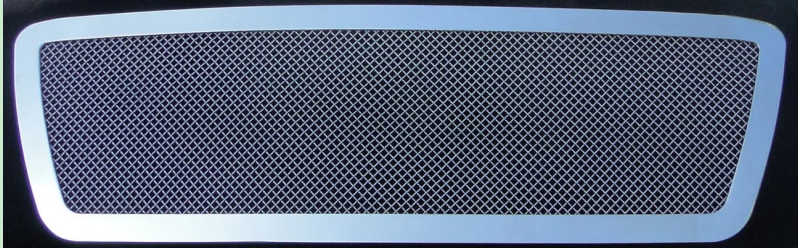
Rev. 141001

Part#	GR06GEC50T	Application	<b>04~08 Ford F-150 – Bar Style ( Not for FX2 Model )</b>
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	5	Studs	8	6-32×1 1/2"
	2	L Brackets	3	1/2"×1"	6	K-Lock Nuts	8	6-32
	3	L Brackets	5	1/2"×1/2"	7	Plastic Washers	8	
	4	Washers	8					

Install Notes: Overlay  Replacement  Drill  Cut

Step	Description	illustration
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1	Identify the grille & hardware with parts list.	
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2	Remove the six retaining nuts from the rear of the grille shell. Now remove the four bolts that hold the grille shell to the hood. Remove the shell assembly from the vehicle. Apply masking tape to the chrome or painted area of the grille to prevent scratching.
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3	The following steps cover cutting the center grille work from the opening. F-150 trucks have two styles of grilles; 2wd models have a full honeycomb center and 4wd models (except Lariat models) have a bar design with small honeycomb openings. Lincoln LT trucks have only one style. Find your model below and follow the instructions.
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### 04-08 F150 2wd with full honeycomb

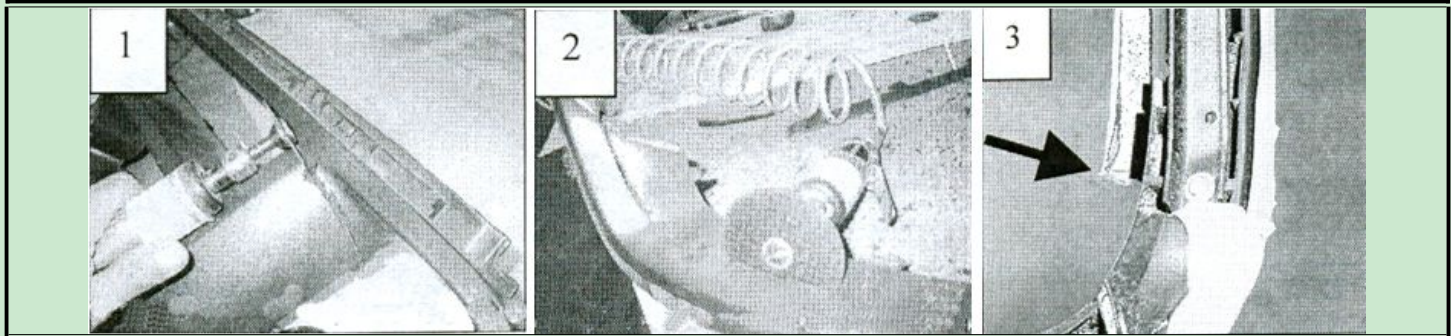
4	Use a die grinder or jigsaw to cut the honeycomb center from the grille. Make your cut about 3/4" - 7/8" back from the face of the grille. Test fit the billet over the face of the grille; the billet will rest on the on the ring just inside the chrome or painted ring. Center the grille over the shell; Thread a stud in each nut welded to the grille. Use the L brackets, washers and k-lock nuts to secure the billet. Install the three longer L brackets along the top.
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### 04-08 F150 4wd with bar design grille

5	Use a die grinder or jigsaw to cut the center bars from the grille. Make your first cut at the base of each bar that connects to the outer opening of the grille (1). 2006 models will require cutting the mesh because it is molded to the bars. This will allow the center section to be removed from the grille. A second cut will now be made along the top and on each end (2). Make your cut approximately 3/4" from the face of the grille; this will leave a lip for the 'L' brackets. Make your cut along the bottom just behind the face of the grille; this will leave a 1/2" section of black plastic next to the chrome or painted ring. Use the lower screw hole from the brackets as a reference to start the cut along the bottom (See arrow in picture 3). Test fit the billet over the face of the grille; the billet will rest on the on the ring just inside the chrome or painted ring. Center the grille over the shell; Thread a stud in each nut welded to the grille. Use the 'L' brackets, washers and k-lock nuts to secure the billet. Install the three longer L brackets along the top.
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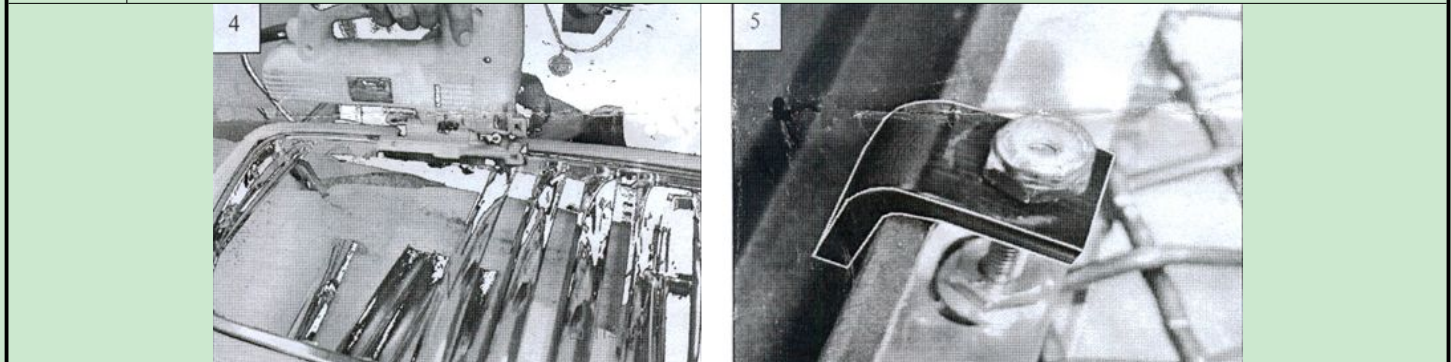
The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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**05-08 Lincoln LT Truck (all)**

6 Make a cut at the base of the chrome vertical bars on Lincoln LT trucks (4). Remove the Lincoln logo from the factory grille if re-used. Test fit the billet over the face of the grille; the billet will rest on the on the chrome ring. Center the grille over the shell; Thread a stud in each nut welded to the grille. Use the L brackets, washers and k-lock nuts to secure the billet. Install the three longer L brackets along the top (5). Two of the short L brackets will not be used.



7	Make sure the billet grille is centered and tighten the fasteners.	N/A
8	Install the grille assembly back onto the vehicle. Remove the masking tape from the grille.	N/A
9	Installation completed!!!	N/A

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