



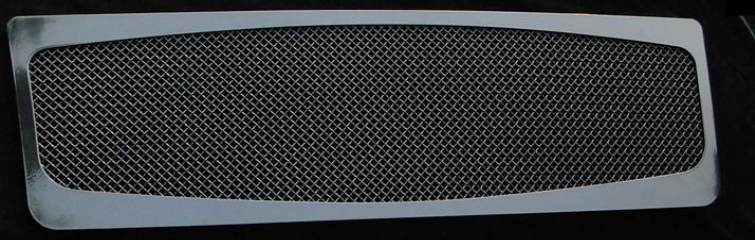
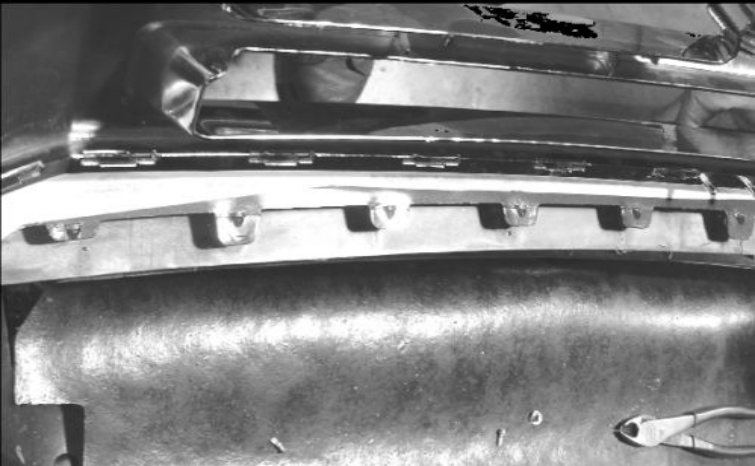

Grille Installation Instruction

Rev. 141001

Part#	GR06GEC49T	Application	07-On Ford Expedition Main Upper					
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Mesh Grille	1	Stainless steel	4	Flat Nuts	8	8#
2	Phillips Screw	8	8#X3/4"					

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove the OEM grille shell from vehicle as shown: (1)Remove the [12] plastic rivet/screw fasteners securing the radiator cover (2)Remove the [4] torque screws securing the grille to the core support; (3)Remove the plastic fastener securing the flexible radiator shield to the black portion of the grille (on each end); (4)Remove the [4] metal pressure clips along the bottom of the grille; these secure the flexible radiator shield to the grille and bumper cover; (5)Pull the grille forward using a slotted screwdriver to release the [12] molded clips along the bottom of the grille; these secure the grille to the bumper cover.	
3	Apply masking tape to the face of the grille to prevent scratching. Use the tape to draw a straight edge down each end of the grille opening (where the center cross bars meet the outer edge).	
4	Use a jig saw or die grinder to cut the center cross bars from the factory grille. Do not cut the inner lip along the top and bottom of the opening. This area is needed to mount the grille. Make your first cuts 1/8" inside the outer edge (better to cut less than cut too much).	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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5			
6	<p>Use a die grinder with a sanding wheel or a file to smooth any major burs. The final result should leave a fairly clean edge on each end of the opening.</p>		
7			<p>The remaining plastic lip above and below the billet is left in tact for mounting purposes. The longer mounting tabs rest on the bottom of the factory grille. Center the grille over the opening (the mesh grille is larger than the opening to hide the cuts). Make sure there is minimal gap between the mesh grille and factory grille; use a pair of vise grip pliers to hold the center mounting tabs to the plastic grille. Drill a 1/8" hole aligned with the center mounting holes. Use the screws and flat nuts to secure the grille in place. Now proceed to drill the remaining holes for mounting (be sure there is minimal gap between the mesh grille and factory grille. Secure the grille with the remaining screws and flat nuts.</p>
7			<p>If a bumper insert is going to be installed; install at this time and then re-install the grille assembly onto the vehicle.</p>
8	<p>Installation completed!!!</p>		

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