



# Grille Installation Instruction

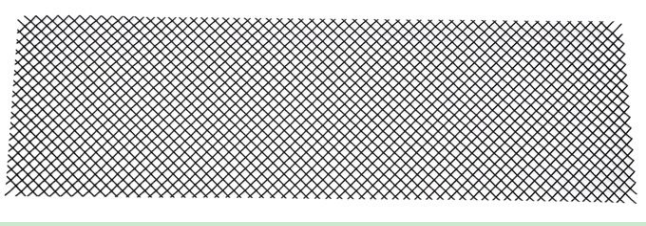

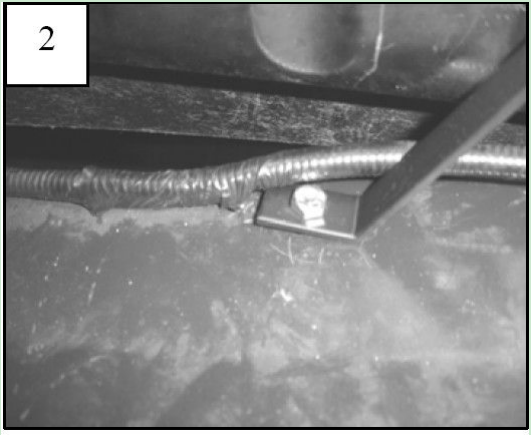
Rev. Date 120601

|       |            |  |
|-------|------------|--|
| Part# | GR06GEC28G | 08-10 Ford F-250/F-350/F-450/ F-550 Super Lower Bumper |
|-------|------------|--|

| Parts List | Item | Part Name   | QTY | Description     | Item | Part Name       | QTY | Description |
|------------|------|-------------|-----|-----------------|------|-----------------|-----|-------------|
|            | 1    | Mesh Grille | 1   | Stainless steel | 4    | Lock Washers    | 2   | 12.5×6.5×2  |
|            | 2    | Nuts        | 2   | 1/4"            | 5    | Flat Washers    | 2   | 16×6.5×1    |
|            | 3    | Bolts       | 2   | 1/4" × 1"       | 6    | Custom Brackets | 2   | /           |

Install Notes: Overlay  Replacement  Drill  Cut

## Installation

|         |   |  |
|---------|---|--|
| Step 1  | Identify the grille insert & hardware with parts list   |    |
| Step 2  | Remove the license plate and plate mount from bumper. Remove the plastic clips on lower plastic protector between the grille and radiator(1). (Remove only the two on each side of center clip)   |   |
| Step 3: | Place the custom bracket along with the bolts and washer(2) into the holes in which you removed the clips. From the backside of the bumper, place the mesh into the center of the bumper. Rotate the brackets to support the mesh into place. Make sure that the grille is centered and tighten the hardware. |  |

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!