

PATENT PRODUCT

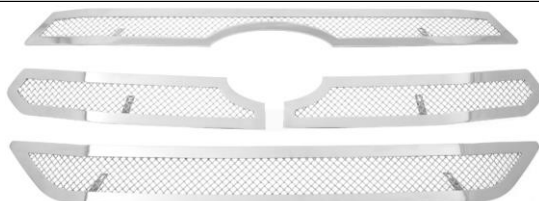
Grille Installation Instruction

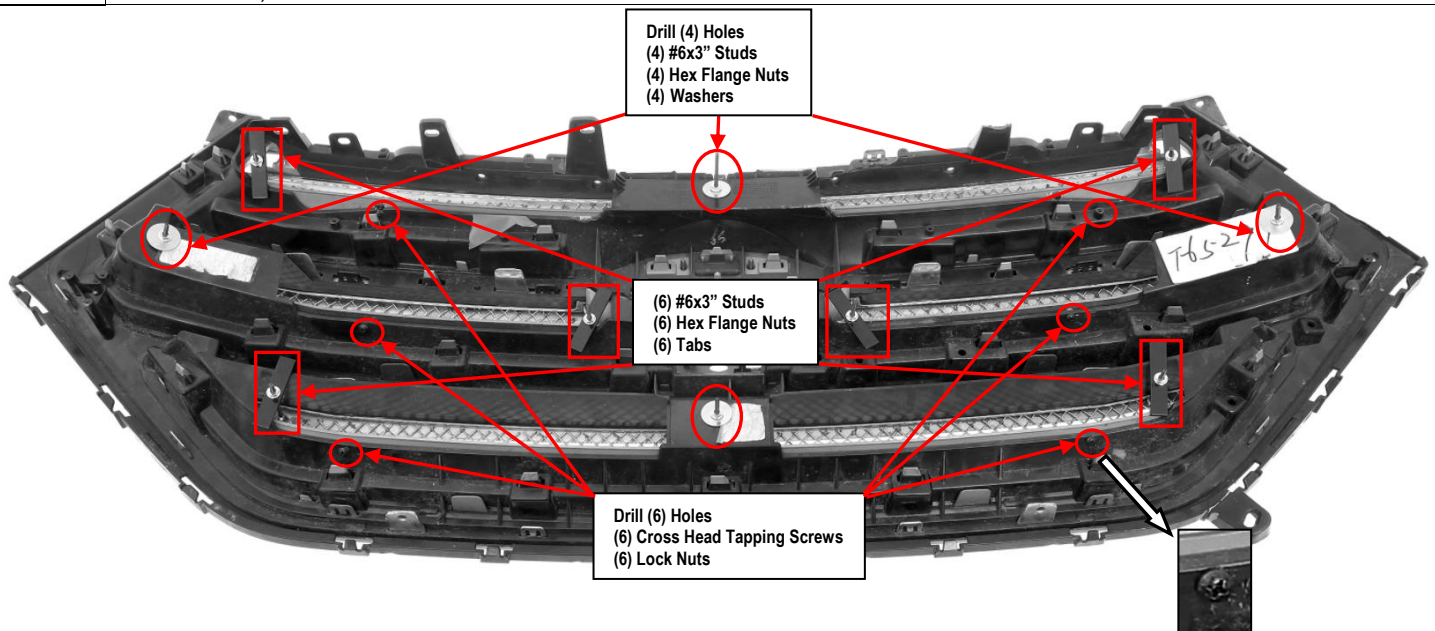
Rev. 20230601

Part#	F75291T&H	Application	For 2015-2018 Ford Edge
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	#1	Mesh Grille	4	Stainless Steel	#5	Lock Nuts	6	8#
	#2	Studs	10	#6x3"-32	#6	Tabs	6	
	#3	Hex Flange Nuts	10	#6	#7	Washers	4	
	#4	Cross Head Tapping Screws	6	#8x3/4"				

Install Notes: Overlay ☒ Replacement ☐ Drill ☒ Cut ☐

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional: pop hood, remove the black plastic cover (on top of OEM grille) from vehicle. If you are still unable to access the rear, remove the grille shell according to factory manual.	
3	Hold the mesh grille against the OEM grille shell, center and mark (10) holes for drilling. Remove grille and drill holes according to your mark.	
4	Hold the mesh grilles against the OEM grille shell: ① Thread a Stud in each nut welded to the grille. From the rear, place a Washer/Flat tab on each Stud. Thread a Hex Flange Nut on each Stud. ② Thread a screw in each tab welded to the grille. From the rear, thread a nut on each screw.	



The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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5	Make sure the insert is centered and tighten the hardware.		
6	Reinstall the plastic shroud with the fasteners removed in Step 2.		
7	Installation completed.		

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