

Grille Installation Instruction

Rev. 181101

Part#	GR06GEB26T/H		Application		n F	For 2007-2010 Ford Edge					
Parts Lis	Item	Part Name		QTY Description		ription	Item	Part Name	QTY	Description	
	1	Mesh Grille		2	Stainless steel		6	Screws	8	10#X1"	
	2	2-Hole Tabs		2			7	Kep Nuts	10	10-24	
	3	Washers		12			8	Powder Coated L-Brackets	4		
	4	Allen Bolts		6 10#X1"		11	9	Powder Coated Z-Brackets	2		
	5	Speed Clips		8							
Install Notes: Overlay Replacement X Drill X Cut X											
Step	Description						illustration				
1	Identify the grille & hardware with parts list.										
2	Remove all of the plastic push clips and bolts that attach the upper portion of the front fascia to the core support.										
3	Remove all of the small bolts from the inner fender well. Figure 1										
Fig 1											
4	Remove all of the fasteners located underneath the vehicle. Unplug any electrical connections that attach to the front fascia.										
5	Once all of the fasteners have been removed from the fascia you can completely remove it from the vehicle. Place the fascia onto a blanket or carpet to prevent scratching during the installation process.										
6	The black plastic section that is attached to the backside of the front fascia will need to be removed by pushing the metal clips from the openings. Figure 2										
7	The inner bumper support will need to be removed by removed by unclipping the ends and removing all of the bolts. Figure 3										

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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8	Attach the powder coated L-brackets to the black plastic support inside the small center bumper opening using the #10 screws and speed clips. Figure 4							
	Fig 3		Fig 4					
9	Loosely attach the center	er bumper grille	to the powder coated L-brackets using the nuts.					
10	Make sure that the grille is centered to your liking and secure all hardware.							
11	Reinstall the inner bumper support that was removed in step 6 using the factory hardware.							
12	Position the front fascia back onto the vehicle and only reattach the lower portion of the fascia to the vehicle.							
13	Attach the lower mounting locations on the wire mesh grille over the factory mounting tabs. Figure 5							
14	Attach the Z-bracket to the wire mesh grille using the #10 screws and speed clips to the outer mounting tabs at the top of the wire mesh grille. Figure 6							
15	Attach the powder coated brackets to the center mounting tabs near the top of the wire mesh grille using the #10 screws and speed clips. Figure 7							
Fig 5 Fig 7								
16	Using the Allen bolts, washers and nuts attach the upper brackets to the vehicle.							
17	Secure any loose or remaining factory fasteners that attach the fascia to the vehicle.							
18	It may be necessary to adjust the upper brackets to achieve the best fit.							
19	Make sure the grille is positioned to your liking and secure all hardware. Installation completed!!!							

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