

PATENT PRODUCTGrille Installation Instruction

Rev. 20201101

Part#	F75190T&H A r		Applic	cation	For 20	For 2019-UP Ford Ranger Without Adaptive Cruise Control						
	Item	Part Name		QTY	Description		Item	Part Name		QTY	Description	
Parts Li	ist #1	#1 Mesh Grille		1	Stainless Steel		#3	Flat Tabs-1		2		
	#2	Nylon Lock Nuts		6			#4	Flat Tabs-2		2		
Install Notes: Overlay V Replacement X Drill X Cut X												
Step	Step Description			illustration								
1	Identify the grille & hardware with parts list.											
2	Remove and keep the five 10mm bolts that hold on the lower bumper valance. (Fig 1)											
(Fig 1) Five Lower Valance Bolts (Fig 2) License Plate Bolts And Pop-Clips												
3	Remove and keep the two 10mm bolts that hold on the license plate bracket shown in Fig 2 . These screws can be differentiated from the valance screws because they are slightly longer.											
4	Using the flathead screwdriver, remove and keep the 5 pop-clips from the upper bumper valance seen in Fig 2.											
5	To remove the lower bumper valance, begin by using the plastic trim removal tool to pry out the edge of the valance cover. Once the valance pops out slightly, grab where indicated in Fig 3 . And pull out wards. This may require a decent amount of force.											
6	Unplug the two parking sensors from their harness. It is recommended at this point to remove any metal clips that were left behind in the metal part of the bumper and install them onto the plastic bumper valance when it is off the vehicle. This will aid in ease of installation later											

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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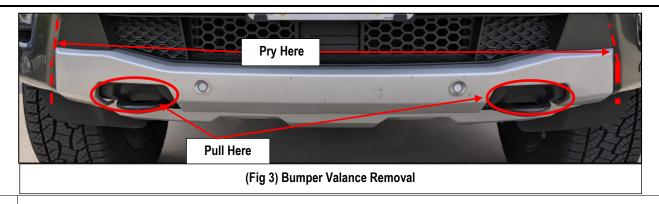
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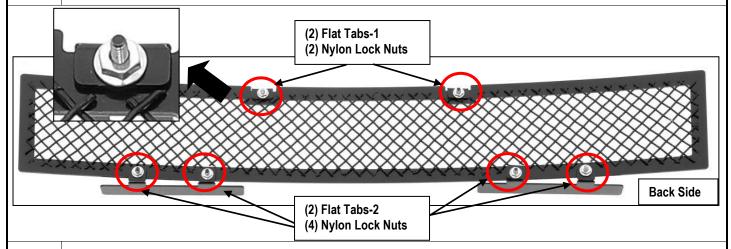
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Application

For 2019-UP Ford Ranger Without Adaptive Cruise Control

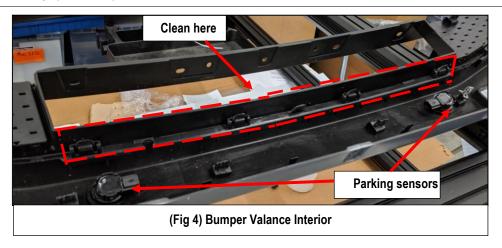


7 From the rear, place a Flat Tab on each stud. Now thread a Nylon Lock Nut on each stud.



Remove the film from the Flat Tabs-2 on the grill insert, to install the grill insert onto the bumper valance. (Fig 5 & 6)

Note: Thoroughly clean any dirt off of the interior of the bumper valance to ensure proper tape adhesion. (Fig 4)



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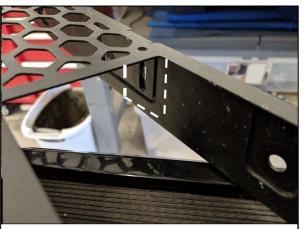
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(Fig 5) Set Grille Onto Bumper Valence (Reference only)



(Fig 6) Align Tabs With License Plate Holes (Reference only)

- 9 Make sure the insert is centered and tighten the hardware.
- 10 Reinstall the plastic shroud with the fasteners removed in Steps 2-6.
- 11 Installation completed.

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