



Part#	GR06FG184C	Application	2005-2009 Ford Mustang V6 Except Pony Package
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Stainless steel	6	Truss Head Screws	2	6-32 × 1.5 "
	2	Washers	8		7	Truss Head Screws	2	6-32 × 2 "
	3	"J" Hook Brackets	6		8	Nylon Lock Nuts	4	6-32
	4	Flange Brackets	2		9	Lock Nuts	4	10-24
	5	Studs	4	10-24 × 1.5 "				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Start with the upper piece. Remove the plastic radiator cover from the vehicle; Remove the Mustang logo from the grille. Test fit the billet over the factory grille. Insert a 1.5" machine screw (the shorter screws provided) into the upper tabs on the insert. From the back of the insert, slide a J hook, washer and lock nut onto the screws (only thread the nuts by hand at this time). Repeat this process on the lower tabs with the 2" machine screws.	
4	Center the billet over the factory grille. The J hook brackets hold the billet to the honeycomb area in the grille.	
5	Make sure the hooks wrap around the honeycomb mesh; now use a Phillips screwdriver and 5/16 wrench to snug the hardware down until the billet is held firmly in place.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



Grille Installation Instruction

Rev. 200801

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6	Make sure the billet grille is centered and tighten the fasteners, but do not over-tighten.		
7	Re-install the plastic radiator cover. Use a high quality double-sided tape to secure the factory Mustang logo to the billet insert if desired.		
8	Continue to the lower section. Thread a 1.5" stud into the inner tabs on the insert. From the back of the insert, slide a J hook, washer and lock nut on screws (thread the nuts by hand).		
9	Now center the billet over the bumper openings. Wrap the J hooks around the top of the center opening. Install the flange brackets with the remaining screws, nuts and washers on the outer tabs. The flange brackets hold the billet to the honeycomb area in the bumper cover opening. Use a Phillips screwdriver and wrench to snug the hardware down until the billet is held firmly in place.		
10	Reinstall the black plastic cover which was removed in step 2.		
11	Installation completed!!!		

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